

WARNING: If the gun does not return to the full safe position without hesitation, then you are NOT in a safe operating condition and it must NOT be used until you have had it inspected by a Remington Authorized Service Center.

15. If the sear fully returns to the full upward position as specified in operation 14, release [P] (Figure 4C) and operate the safety from the fire "F" to the safe "S" position multiple times. The safety must reset each time. The safety spring must reset on the safety in the full safe "S" or fire "F" position. The safety switch (S) must remain in a position anywhere between the full safe "S" or the "I" position. If the safety does not fully return to the full safe "S" or fire "F" position, repeat operations 7 thru 15. **If the safety does not freely return to the safe "S" or fire "F" position after repeating operations 7 thru 15, return the firearm to a Remington Authorized Service Center for an inspection of the safety and trigger assembly.**
16. Place the safety in the safe "S" position and lightly spray Rem™ Oil on all the exposed surfaces of the trigger assembly and receiver. Wipe off excess oil.

TO ASSEMBLE

1. Pull the stock over the receiver and trigger assembly.
2. Replace and tighten the trigger guard screws.

WARNING: Before you handle the bolt assembly, make sure the barrel is cool from shooting.

3. Replace the bolt assembly. See instructions on page 8.

WARNING: After cleaning the trigger assembly, check the loading pin for proper function, and do not sum-
mit the gun to the Project in the American Project's monthly competition during the month of January. If you fail to do so, the gun will be disqualified. To clean, soak the bolt assembly in Rem® Gun Cleaning Solvent for 10 minutes. Rinse thoroughly and then remove excess solvent from the bolt assembly. If the bolt assembly is to be cleaned further, submit the gun to the January
of a REMINGTON AUTHORIZED SERVICE CENTER.

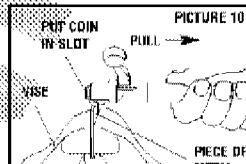
Cleaning Frequency

1. Before and after long term storage.
2. When the rifle has been subjected to adverse conditions such as shooting in the rain, snow, sleet or salt water areas.
3. When the rifle is exposed to dirty conditions such as being on the ground or courts, being dropped in the mud, etc.

Instructions for Cleaning the Bolt Assembly

TO DISASSEMBLE THE BOLT ASSEMBLY:

1. Remove the bolt assembly from the firearm. See instructions on page 8.
2. Pull the notch on the firing pin head toward the rear. Turn the bolt assembly away from the bolt plug. Put a coin into the slot near the back edge of the firing pin head. See Picture 10.
3. Hold the bolt assembly and turn the bolt plug counter-clockwise until the firing pin assembly can be removed from the bolt assembly.

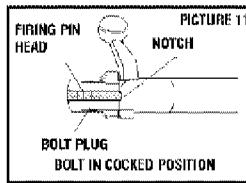


CARETICK: Clean the firing pin assembly.

1. Clean all parts with gun cleaning solvent. Dry with a clean cloth.
2. Apply a thin coat of Rem™ Oil.

TO ASSEMBLE:

1. Put the firing pin assembly into the rear of the bolt assembly.
2. Tighten the bolt plug into bolt assembly with a wrench.
3. Pull the coin from the slot in the firing pin head.
4. Turn the bolt plug until the firing pin assembly seats into the small notch on the rear rim of the bolt. The bolt is now cocked. See Picture 11.



NOTE: The bolt must be cocked to be assembled into the rifle.

5. Assemble the bolt assembly into the rifle. See Instructions on page 8.