- 870 Express SPS with XCR capability
- Styling changes to receiver using heavy roll mark.
- Fink to work on developing artwork to J Mead
- · What are options for changing rib?
- Have gun built w. new rib and logo by next PTM
- · Fink-Identify RAMACs for deletion and their replacements
- Stocks for Arms Service-Notify Danny Evans

### 870 Stock Attachment-J Mead

- Look at stock attachment method-Ways to reduce assembly-Separate from synthetic stock redesign
- Retrofittable to older models? JT/JF

# 1187 Sportsman 20 GA Fully Rifled Cantilever Perniciaro

- Status on development
- Orf to provide update at next meeting

### 1187 Thumbhole Stock- Orf

- Current Status
- Use as common stock for 870 and \*187 \*\* Thumbhole
- Communicate LOP to Boyd's as 14"-Orf
- Status of semi-beavertail fore end Orf
- Fink to update NPP to 14" vs 14%"

### Turkey Barrel Clampack NPP 2005-84-24555- Fink

- Working with Custom Advertising
- What worked well on last project & what needs improvement-All

Develop universal clampack/box/merchandising for versatility-D. Shumway

# ILION BASED RIFLE PRODUCTS

## 2005 Ilion New Rifle Programs

# Manufacturing and Engineering Overview-McGlory/Orf

· Overview of manufacturing developments and issues in the Rifle category

# Model 700 XCR -Trillyte Coating-G. Sietsema & Balio

- Need an update on Production.
- Intellectual property status of patent?
- Status of small sales rep samples

Continuing to struggle with 1st pass yield from vendor. Situation stems primarily from plater prior to going to PVD: Will be sending out bbl assemblies w/ 3-hole process next lot. Concern from Mfg, that out gassing will move to area around barrel bracket. Will monitor on incoming inspection. Trull reviewed several samples that had been rejected and provided new least acceptable standard. Approved all but one bbl assembly to be released for shipment as is.

### Model 700 SPL Fire Control - Mead

- Update on testing/timing. Mead
- Discuss an externally adjustable design (M40-XB replacement) Diaz
- Need "Writer Friendly" Power Point presentation.

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