

Action: Perniciaro to advise of what progress Dan Shumway and Purchasing have made with respect to contacting current and prospective vendors to address this issue per discussions at last PTM. Trull recommends that we take a look at what Thompson Center is doing from a foam insert perspective on the Omega product.

- Salt Bleed Out
OBJECTIVE: Quality Improvement
We continue to see bluing salt bleed out all too frequently on both our shotguns and our rifles. Other manufacturers do not appear to have the same degree of problems with this issue.
ACTION: How do we get our hands around this problem and resolve it once and for all?

ILION BASED RIFLE PRODUCTS

2004 New Rifles

- Model 700 CDL (Classic Deluxe)
NPP-2004-24 RAMACS(7007,7015,7011,7017,7047,7049,7051,7053)
OBJECTIVE: New Product
Action: Engineering should have samples to show at this meeting. Need to insure that we are process capable for early Q1 production.
- Model 700 BDL SYN DEJ#8 (New Decorating Process)
NPP-2003-88 RAMAC 27507
OBJECTIVE: New Product
Action: Ilion to advise on test status of initial samples and to confirm that this vendor is capable of delivering a quality product on time and at agreed upon pricing.
- Model Seven Synthetic Stock
OBJECTIVE: New Product
Action: Ilion to advise of production status off new tool. Another item we must insure Q1 production.

2005 Prospective Ilion New Rifle Programs

- 2005 New Products
OBJECTIVE: New Product
Action: Trull to lead group in discussion about prospective new product concepts for 2005.

Ilion Engineering Topics – Rifles

- Alternative Metal Finish for Stainless Rifles
OBJECTIVE: Product Enhancement
Action: Report on cost and properties of various options for coatings were due on 9/30. No report has been presented to date. Ilion should be prepared to advise of status.
- Roller Burnish for Rifle Chambers
OBJECTIVE: Product Enhancement
Engineering reported at last meeting that this process is being held up due to chamber eccentricity issues. Bulk of problem appears to rest with current CF heading process at Ilion.