

### 2005 New Shotgun Product

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OBJECTIVE: New Product  
ACTION: Discussion of prospective new shotgun programs and strategies for 2005.  
M870 EXP .410 slug gun. Findlay working up quotes for sights.  
ACTION: Trull to issue NPP by end of December.  
M870 "mini" Youth  
ACTION: Mroz to confirm POI by 12/15 on 2 samples.  
ACTION: Trull to issue NPP (Express version will be exclusive run for Gander)

### Ilion Quality – Shotguns

- Shotgun POI  
OBJECTIVE: Conformance to SAAMI spec  
ACTION: Ilion to provide status of this project. Priority of shotguns in which to incorporate these changes first:  
1. All 1100 Target, 1100 Classic Field and Synthetic  
2. 11-87 Premier and SP/SPS  
3. 870 Wingmaster and SPS  
4. 870 Express  
5. SP-10  
Findlay presented prototype of proposed new rib design to bring our POI in line with SAAMI.  
ACTION: Ilion to test in January and report on results of testing at next months PTM.
- 11-87 Super Mag  
OBJECTIVE: Determine necessary changes to make this product to the performance requirements as originally specified.  
Action: Engineering to provide update on design recommendations and timeline for implementation. What testing needs to be done and when can we expect to make the transition in production?  
Findlay presented new gas collar design to give a better seal.  
ACTION: Will test next month to coincide with POI testing. Report at next PTM.
- Choke Tube Constriction/Patterning Concerns  
OBJECTIVE: Conformance to SAAMI spec/product enhancement.  
Testing with the M1100 Tournament Skeet 20 GA showed that we had a problem with the extended choke tubes patterning too tight. This has sparked discussion of a full scale audit of all of our 12 and 20 GA choke tubes to verify patterns are correct. Findlay has proposed drawing changes that will be confirmed through a test plan.  
ACTION: Review test results at January PTM.

### ILION BASED GENERAL TOPICS

- Elimination of ISS on common fire control and Model 700, Model 7  
ACTION: A schedule for phase in was due from Ilion on 9/30. No schedule has been received to date. Ilion needs to insure that this schedule is buttoned up prior to this meeting. We will review the schedule on the 11<sup>th</sup>.  
Continue to review progress at subsequent PTM discussions.
- 3" Chambers in 20 ga deer barrels (NPP 2003-78)  
OBJECTIVE: Uniformity across 20 gauge slug offerings.  
ACTION: Update on manufacturing plan and timeline. Can we roll 1100 FR 20 GA as a Magnum gun without changing the RAMAC?  
Ilion confirmed that the M1100 20GA Magnum has a different action sleeve configuration than the non-magnum counterpart.  
ACTION: Trull & Mroz to resolve M1100 situation by 12/17