

- R3 Pad on Wood Stocks

OBJECTIVE: Product enhancement

Action: **Ilion to advise of roll out status for premium guns.**

Sims is all set with respect to pads. Norbides due to S&K by mid January. Updating drawing packages will be the long lead item. Expecting to begin prototyping by end of January/early February. March 1<sup>st</sup> expect to have checkering programming complete in plant.

Action: **Will begin implementation across line by Q2 2004.**

- Styrofoam Insert in Gun Boxes

OBJECTIVE: Product enhancement

Action: **Perniciaro to advise of what progress Dan Shumway and Purchasing have made with respect to contacting current and prospective vendors to address this issue per discussions at last PTM. Trull recommends that we take a look at what Thompson Center is doing from a foam insert perspective on the Omega product.**

Shumway has identified new material based on looking at the T/C product. Team agrees that the insert needs to fit within current packaging parameters. Shumway is meeting with foam vendor week of 12/15/03.

ACTION: **Engineering will provide team with update at next PTM.**

- Salt Bleed Out

OBJECTIVE: Quality Improvement

**We continue to see bluing salt bleed out all too frequently on both our shotguns and our rifles. Other manufacturers do not appear to have the same degree of problems with this issue.**

ACTION: **How do we get our hands around this problem and resolve it once and for all?**

See M332 notes.

## **ILION BASED RIFLE PRODUCTS**

### **2004 New Rifles**

- Model 700 CDL (Classic Deluxe)

**NPP-2004-24 RAMACS (7007, 7015, 7011, 7017, 7047, 7049, 7051, 7053)**

OBJECTIVE: New Product

Action: **Engineering should have samples to show at this meeting. Need to insure that we are process capable for early Q1 production.**

Trull reviewed unfinished sample at PTM. Dimensions felt good.

Marketing samples are due by 12/19/03.

Planning projects quantiles available for shipment by February 2004.

ACTION: **Engineering to forward Marketing samples to Trull as soon as they are available.**

- Model 700 BDL SYN DEJ#3 (New Decorating Process)

**NPP-2003-88 RAMAC 27507**

OBJECTIVE: New Product

Action: **Ilion to advise on test status of initial samples and to confirm that this vendor is capable of delivering a quality product on time and at agreed upon pricing.**

Preproduction quantities of new stock are on order.

- Model Seven Synthetic Stock

OBJECTIVE: New Product

Action: **Ilion to advise of production status off new tool. Another item we must insure Q1 production.**

ORC is running test shots now for dimensional correctness. Mold texturing will follow.

ACTION: **Marketing must have samples by January 26<sup>th</sup> at latest for SHOT Show.**