C-EXP9500

THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.

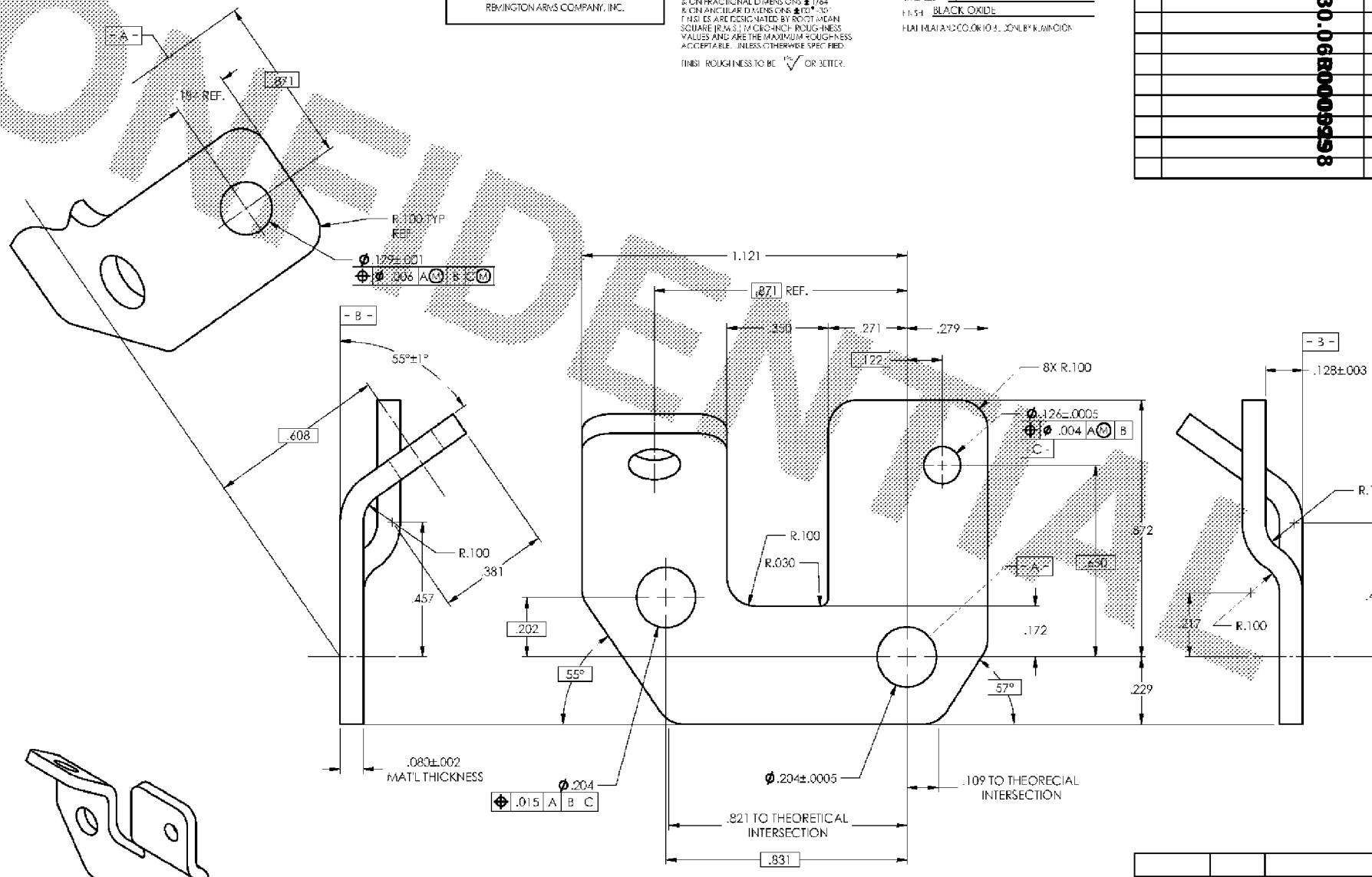
DO NOT SCALE THIS DRAWING. WORK TO FIGURES UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE ± .015
2 PLACE (.01) - TOLERANCE ± .010
3 PLACE (.001) - TOLERANCE ± .005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ± 0° - 30'
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICROINCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

MATERIAL AND HEAT TREAT

MATERIAL	AISI 1010-1020
HEAT TREAT	NONE
HARDNESS	N/A
FINISH	BLACK OXIDE

HEAT TREAT AND COLOR TO BE ZONLB" KUMICION

ALT.	WAS



ISOMETRIC VIEW

710	EXP9500	RECEIVER INSERT SU

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