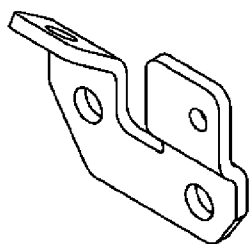


DO NOT SCALE THIS DRAWING: WORK TO DIMENSIONS UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:
1. PLACE (.001) - TOLERANCE $\pm .005$
2. PLACE (.01) - TOLERANCE $\pm .003$
3. PLACE (.001) - TOLERANCE $\pm .005$
4. ON FRACTIONAL DIMENSIONS $\pm 1/64$
5. ON ANGULAR DIMENSIONS $\pm 30'$
FITS ARE DESIGNATED BY ROOT-MEAN-SQUARE (RMS) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

FINISH: ROUGHNESS TO BE $\sqrt{160}$ OR BETTER.

MATERIAL ALSI 1010 1020
HEAT TREAT NONE
FINISH N/A
FINISH BLACK OXIDE
HALL HALL AND CO. OR 013-2081876 K. M. JACOBSON

[illegible]

ISOMETRIC VIEW