

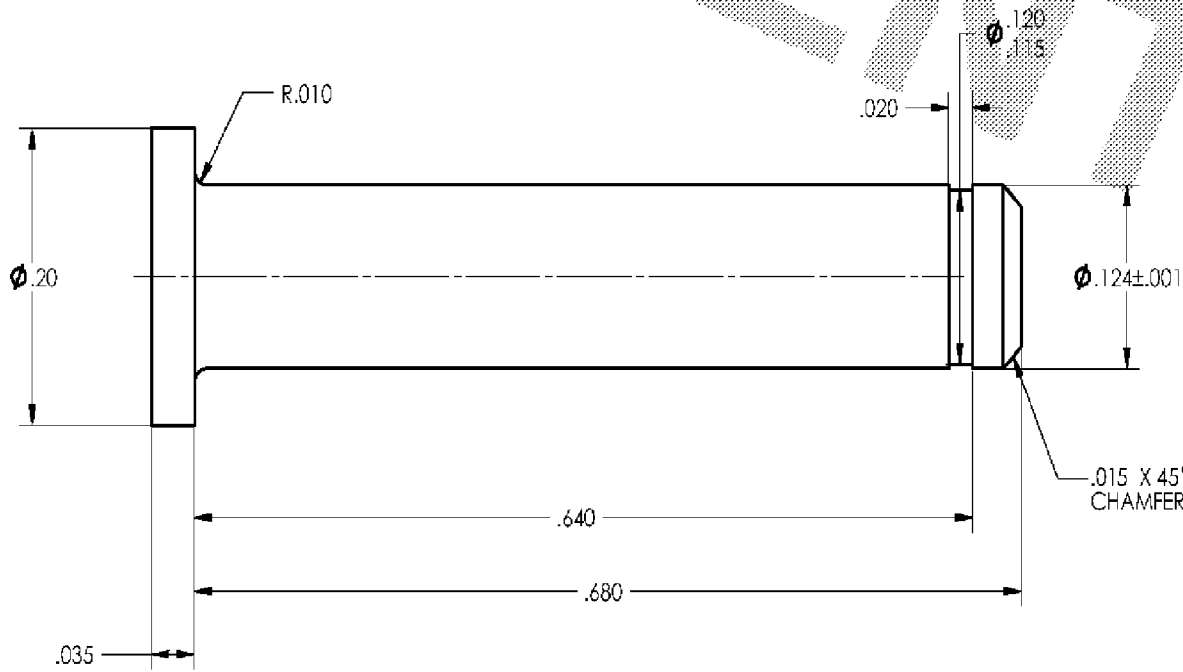
3-EXP9501

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE $\pm .015$
2 PLACE (.01) - TOLERANCE $\pm .010$
3 PLACE (.001) - TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm .00^{\circ}$ - $.30^{\circ}$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED,
FINISH ROUGHNESS TO BE $\sqrt{125}$ OR BETTER.

MATERIAL AND HEAT TREAT
MATERIAL AISI 12L14 or 1022
HEAT TREAT CARBURIZE OR CARBONITRIDE
HARDNESS HRI5n 88-92 (.008 MIN EFF CASE)
FINISH BLACK OXIDE
~~HEAT TREAT AND CO. OR TO BE DONE BY REMINGTON~~

ALTERATIONS		
ALT.	WAS	REF.



710	EXP9501	SEAR RETAINING PIN
MODEL	PART NO.	PART USE
DES. BY DATE	DRN. BY DATE	CHK.
ADDY (V/RN) 03/05	WBN 03/09/05	