

Repair of bolt lock on my 700 BDL

Discussion Thread

Response (Kati)

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Dear George:

Thanks for visiting Remington Country!

Safety Modification Program

Remington Model 700 & Model 40-X

If you own a Remington Model 700 or Model 40-X rifle: Only those Model 700 or 40-X rifles made before March 1982 were manufactured with a bolt-lock mechanism. Model 700 or 40-X rifles made after March 1982 do not have a bolt-lock mechanism and may be loaded and unloaded with the safety in the "S" or "On Safe" position. Consequently, post-1982 Model 700 or 40-X rifles are not subject to this bolt-lock Safety Modification Program. To determine whether your Model 700 or 40-X rifle has a bolt-lock mechanism, either:

- Call Remington toll-free at 1-877-387-6691 and a service representative will help you determine if your firearm has a bolt-lock mechanism, or
- Take your Model 700 or 40-X rifle to a Remington Authorized Repair Center and a qualified gunsmith will examine your firearm and determine whether it has a bolt-lock mechanism.

If your Model 700 or 40-X rifle has a bolt-lock mechanism, it is eligible for this bolt-lock Safety Modification Program. If you participate, your firearm will be cleaned and inspected for proper functioning by a qualified gunsmith. Once the condition of your firearm has been assessed, you will be notified of one of the following:

- Your firearm's trigger assembly is otherwise in good operating condition, and the gunsmith will proceed to physically remove the bolt-lock feature so that your rifle can be loaded and unloaded while the safety remains in the "S" or "On Safe" position; or
- Your rifle's trigger assembly is found to be in an unsatisfactory or potentially unsafe operating condition because of any number of factors, including wear, alteration or maintenance. The entire trigger assembly will be replaced with a new factory trigger assembly, which does not incorporate a bolt-lock mechanism.

In either case, the total cost to you is \$20, shipping and handling. You will also receive a rebate coupon good for up to \$20 toward the purchase of any Remington safety product, including gun locks, hearing and eye protection, and gun safes.

How to participate in the Safety Modification Program

Complete the General Repair Form and

Send or deliver your firearm and the completed repair form to either:

- a) A Remington Authorized Repair Center; or
- b) Ship your firearm to the Remington factory at:  
Remington Arms Company, Inc.  
Ilion Firearms Plant  
Attention: BL Safety Program  
14 Hoeftler Avenue  
Ilion, NY 13357

Remington will bill or arrange for payment once your firearm is received and evaluated.