

Firing pin fails to cock (Follow down)

Cause: 1. Sear binds  
2. Trigger binds  
3. Damaged firing pin assembly

Correction: 1. Replace receiver insert assembly complete  
2. Replace receiver insert assembly complete  
3. Replace firing pin assembly

Bolt opens hard:

Cause: 1. Damaged extractor  
2. Burr on bolt face  
3. Damaged cartridge primer

Correction: 1. Replace extractor  
2. Clean and deburr bolt face  
3. Clean and inspect chamber, replace ammunition

Bolt slides out of receiver:

Cause: 1. Missing bolt stop  
2. Damaged bolt stop  
3. Damaged stock

Correction: 1. Replace bolt stop  
2. Replace bolt stop  
3. Replace stock assembly

Fails primers and/or bulges cartridge cases

Cause: 1. Oversized chamber  
2. Incorrect head space  
3. Damaged firing pin  
4. Faulty ammunition

Correction: 1. Replace barrel assembly  
2. Replace bolt head  
3. Replace firing pin assembly  
4. Replace ammunition

Bolt binds inside of receiver:

Cause: 1. Excessive debris  
2. Damaged bolt lugs  
3. Damaged receiver insert assembly complete

Correction: 1. Clean and lubricate  
2. Replace bolt head