To remove the bolt assembly and clean:

- 1. Point the firearm in a safe direction.
- 2. Put the safety switch in the "S" position.
- 3. Do not touch the trigger while moving the safety switch
- 4. Raise the bolt handle
- 5. Rotate bolt stop counter-clockwise to vertical position
- 6. Pull the bolt handle all the way back.
- 7. Slide the bolt from the firearm.
- 8. Remove the bolt assembly from the frearm.
- 9. Check the chamber to make sure it is empty.
- 10. Rotate bolt plug clockwise 1/8" of a turn and remove the firing pin/bolt plug assembly. Note: When the firing pin is removed from the bolt assembly, the bolt head pin can be removed and the bolt head and bolt body can be separated.
- 11. Hold the bolt assembly and turn the bolt plug counter clockwise until the firing pin assembly can be removed from the bolt assembly.
 Caution: Clean the firing pin assembly as a unit. Do not disassemble firing pin assembly.
- 12. Clean all parts with gun cleaning solvent. Dry with a clean cloth.
- 13. Apply a thin coat of Rem-Oil.

To clean the barrel:

Warning! Check the chamber and magazine to make sure there are no cartridges in the firearm.

- Use the equipment provided in a good cleaning kit. For recommendations, see your Remington Authorized guasanith.
- 2. Remove the bolt assembly.
- 3. Select the correct caliber cleaning brush and attach the brush to the cleaning rod
- 4. Put the cleaning brush into the gun cleaning solvent.

Note: Barrel should lay horizontally with the ejection port facing down during cleaning. Always clean the barrel from the chamber end to the muzzle.

- 5. Push the cleaning brush through the barrel several times.
- 6. Remove brush from rod, attach tip with patch, and push through the bore.
- Repeat several times, using a new cleaning patch each time, until the patch is not dirty.
- 8. Push a clean patch saturated with Rem Oil through the barrel.
- 9. Push a clean dry patch through the barrel to remove excess lubricant.
- Apply a thin coat of Rem Oil to the outside of the barrel with a soft clean
- 11. After cleaning the barrel, clean the receiver and the trigger assembly.

WARNING! This firearm should be checked periodically by the Remington Arms Company, Inc.

To clean receiver and trigger assembly:

