

3. Replace ammunition
4. Replace bolt head

Firing pin fails to cock (Follow down)

- Cause:
1. Sear binds
 2. Trigger binds
 3. Damaged firing pin assembly

- Correction:
1. Replace receiver insert assembly complete
 2. Replace receiver insert assembly complete
 3. Replace firing pin assembly

Bolt opens hard:

- Cause:
1. Damaged extractor
 2. Burr on bolt face
 3. Damaged cartridge primer

- Correction:
1. Replace extractor
 2. Clean and deburr bolt face
 3. Clean and inspect chamber, replace ammunition

Bolt slides out of receiver:

- Cause:
1. Missing bolt stop
 2. Damaged bolt stop
 3. Damaged stock

- Correction:
1. Replace bolt stop
 2. Replace bolt stop
 3. Replace stock assembly

Fails primers and/or bulges cartridge cases

- Cause:
1. Oversized chamber
 2. Incorrect head space
 3. Damaged firing pin
 4. Faulty ammunition

- Correction:
1. Replace barrel assembly
 2. Replace bolt head
 3. Replace firing pin assembly
 4. Replace ammunition

Bolt binds inside of receiver:

- Cause:
1. Excessive debris
 2. Damaged bolt lugs
 3. Damaged receiver insert assembly complete