

The LED flashes are described as follows:

- **LED ON** solid – Firearm is ready to fire.
- **1 Flash** = Battery Low 1 (The battery's voltage is low and will require replacement soon. With an alkaline battery, you may be able to get another 100+ shots before the battery drops to "Battery Low 2.")
- **2 Flashes** = Battery Low 2 (Battery **MUST** be replaced to clear this status code.)
- **3 Flashes** = Key switch in **OFF/DISABLED (O)** position when the safety mechanism was moved from the **S-SAFE** to the **F-FIRE** position. (Status code is cleared by moving the safety mechanism from the **F-FIRE** position to the **S-SAFE** position and turning the key switch to the **ON/ENABLED (I)** position.)
- **4 Flashes** = Trigger was pulled when the safety mechanism was moved from the **S-SAFE** position to the **F-FIRE** position. (Status code is cleared by cycling the safety mechanism from the **F-FIRE** position to the **S-SAFE** position.)
- **5 Flashes** = Battery installed with the safety mechanism in the **F-FIRE** position. (Status code is cleared by cycling the safety mechanism from the **F-FIRE** position to the **S-SAFE** position.)
- **6, 7, 8, 9, 10 and 11 Flashes** = Factory Service Required. Do not attempt to use your firearm.

The Battery

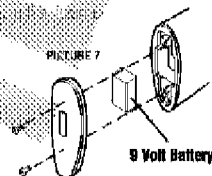
The Model 700™ TronX™ uses a conventional 9-volt battery located under the recoil pad. See Picture 7, for best all-around performance, Remington® recommends the use of an alkaline battery in the Model 700 TronX.

TO REMOVE AND INSTALL THE BATTERY:

WARNING: Check the chamber and magazine to make sure there are no cartridges in the firearm.

NEVER attempt to remove or install a battery on a loaded firearm.

1. Point the firearm in a safe direction.
2. Put the safety mechanism in the **S-SAFE** position.
3. Turn the key switch to the **OFF/DISABLED (O)** position.
4. Using a Phillips screwdriver, loosen and remove both recoil pad screws and remove the recoil pad.
5. Remove the old battery.
6. Install the replacement battery as shown in Picture 7, and be sure the lead terminals on the battery match the corresponding terminal markings on the battery holder.
7. Replace the recoil pad and tighten both recoil pad screws. Be careful not to overtighten the recoil pad screws.



The Bolt Assembly

The bolt assembly locks the cartridge into the chamber.

TO INSTALL THE BOLT ASSEMBLY:

WARNING: Check the chamber and magazine to make sure there are no cartridges in the firearm.

NEVER attempt to install the bolt assembly on a loaded firearm.



1. Point the firearm in a safe direction.
2. Put the safety mechanism in the **S-SAFE** position.
3. Turn the key switch to the **OFF/DISABLED (O)** position.
4. Align the top of the bolt assembly with the receiver. See Picture 8.
5. Slide the bolt assembly into the receiver and push all the way in.
6. With the bolt assembly in closed position, push the bolt handle down.

