

TO REMOVE THE BOLT ASSEMBLY:

WARNING: Check the chamber and magazine to make sure there are no cartridges in the firearm.
NEVER attempt to remove the bolt assembly on a loaded firearm.

1. Point the firearm in a safe direction.
2. Put the safety mechanism in the **S-SAFE** position.
3. Turn the key switch to the **OFF/DISABLED (O)** position.
4. Raise the bolt handle.
5. Pull the bolt handle all the way back.
6. Push the bolt stop release. See Picture 6 on page 10.
7. As you push the bolt stop release, slide the bolt from the firearm.

Firearm Assembly and Disassembly**TO DISASSEMBLE:**

WARNING: Check the chamber and magazine to make sure there are no cartridges in the firearm.
NEVER attempt to assemble or disassemble the bolt assembly on a loaded firearm.

1. Point the firearm in a safe direction.
2. Put the safety mechanism in the **S-SAFE** position.
3. Turn the key switch to the **OFF/DISABLED (O)** position.
4. Remove the bolt assembly. See instructions on this page.
5. Turn the rifle upside down.
6. Remove the screws from the trigger guard. See Picture 9.
7. Carefully lift the stock away from the action.

**TO ASSEMBLE:**

1. Put the magazine into the magazine recess in the receiver.
2. With the trigger guard removed, replace the stock on the action, carefully aligning the action's barrel lug with the lug cut in the stock.

NOTE: To prevent damage to the mating electrical connectors when reassembling the stock to the action, it is very important to align the action's barrel lug with the barrel lug cut in the stock and gently squeeze the components together (light finger pressure only). Failure to align the barrel lug with the barrel lug cut in the stock will misalign the connectors on the trigger assembly and the stock, possibly damaging the connectors. If more than finger pressure is required to separate the action and the stock together, it is an indication that the mating connectors are misaligned and the stock will damage the mating connectors.

3. Gently squeeze the action to the stock. The action is fully seated in the stock when the rear end of the receiver is resting completely against the bedding block in the stock.
4. Assemble the trigger guard to the stock.
5. Replace and tighten trigger guard screws.

WARNING: Before you reactivate the lock case magazine, make sure the barrel is free of obstructions.

6. Replace the bolt assembly. See instructions on pages 10 and 11.

The Trigger Assembly

Pulling the trigger fires the firearm.

WARNING: Never put your finger on the trigger, unless you are going to fire the firearm.