

TRIGGER ADJUSTMENT:

The trigger of your Model 700™ Error X™ rifle has been preset at the factory in conformity with industry guidelines to have a trigger pull force of at least 3 pounds. However, for competition target shooting using the rifle from a secure stationary rest in a controlled environment, the trigger pull force can be adjusted downward by the user or a qualified gunsmith using the procedure set forth below.

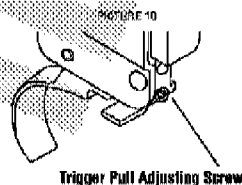
WARNING: Adjustment of the trigger pull force in this rifle below 3 pounds should only be made for a target used in competition target shooting and fired from a secure stationary rest in a controlled environment. For any other purpose, including use in the field, the trigger pull force on your rifle should **STAY** being at or below 3 pounds. Remember, regardless of the amount of trigger pull force, **ALWAYS** keep the muzzle of your rifle pointed in a safe direction to prevent injury or death caused by an unintentional discharge.

WARNING: Only the trigger pull force is adjustable. For safety's sake, **NEVER** use a rifle that malfunctions or is in any other parts of the trigger assembly or rifle.

TO ADJUST TRIGGER PULL FORCE:

WARNING: With the safety mechanism in the **S-SAFE** position, check the barrel chamber and magazine to make sure there are no cartridges in the rifle. **NEVER** attempt to adjust the trigger pull force on a loaded rifle.

1. Disassemble the firearm. See instructions on page 11.
2. Remove the magazine from the magazine recess in the bottom of the receiver.
3. Insert 1/16" hex key wrench into the trigger adjustment screw. See Figure 10.
4. Turning the trigger pull adjusting screw counterclockwise will lighten the trigger pull force. Turning the trigger pull adjusting screw clockwise will increase the trigger pull force.
5. Pull and release the trigger several times after each adjustment to reset the trigger pull force spring.
6. Check the trigger pull force with a force gauge or deadweight. An audible click can be heard from the trigger assembly when the trigger is pulled. The force measure when the click is heard is the trigger pull force.
7. Repeat step 6 several times to ensure the proper trigger pull force is maintained.



WARNING: If the trigger pull weight cannot be adjusted below 3 pounds, then return the firearm to the factory for service. Do not use your rifle if the trigger pull cannot be adjusted as marked.

8. Reassemble the firearm. See instructions on page 11.

WARNING: Be sure to note if you have adjusted the trigger pull force below 3 pounds when you store your rifle for any period of time. If you encounter any difficulty with your Model 700 Error X rifle or to use the rifle for anything other than competition target shooting from a secure stationary rest in a controlled environment, you should readjust the trigger pull force to the factory setting.

The Barrel

The inside of the barrel must be clean and free of obstructions.

WARNING: Check the chamber and magazine to make sure there are no cartridges in the firearm.

I. TO CHECK THE INSIDE OF THE BARREL:

1. Point the firearm in a safe direction.
2. Put the safety mechanism in the **S-SAFE** position.
3. Turn the key switch to the **OFF/DISABLED (O)** position.
4. Raise the bolt handle.
5. Pull the bolt all the way back.
6. Remove any ammunition from the chamber and magazine. See page 14.
7. Remove the bolt. See page 11.
8. Look through the inside of the barrel from the chamber end to the muzzle. See Picture 1 on page 7.