

This instruction book is intended to help you learn how to properly and safely use and care for your Remington® firearm. Only when you understand and can **safely** practice **all** of the instructions in this book, should you begin to use the firearm with live ammunition.

If you are unfamiliar with muzzle-loading firearms, seek professional instruction from a qualified organization such as the International Black Powder Hunting Association, National Muzzleloading Rifle Association, National Rifle Association or your State Hunter Safety program.

If you loan or sell this firearm, this book must accompany the firearm.

Replacement books are available from Remington at no charge.

If you have any questions concerning the safe use of your Remington firearm, write to us at Remington Arms Company, Inc., Customer Services, P.O. Box 700, Madison, NC 27025-0700.

Important Parts of the Firearm

The Safety Mechanism

The safety mechanism provides protection against accidental or unintentional discharge after normal usage when properly engaged and in good working order. The safety mechanism is designed to help in following the rules of safe gun handling.

To engage the safety mechanism, pull the safety mechanism fully to the rear towards the 'S' position. See Picture 3.

Always put the safety mechanism in the 'S' position before handling, loading or unloading the firearm.

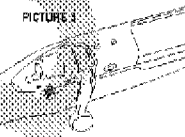
When you are ready to fire the firearm, push the safety mechanism forward towards the 'F' position to disengage the safety mechanism. See Picture 4.

Do not touch the trigger while moving the safety mechanism. Your fingers and all other objects should be kept outside of the trigger guard and away from the trigger until you are actually ready to fire by pulling the trigger.

Never pull the trigger when the safety mechanism is in the 'S' position.

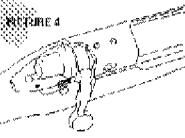
Even when you think the safety mechanism is in the 'S' position, careless handling can cause the firearm to fire. SEE THE TEN COMMANDMENTS OF FIREARM SAFETY ON PAGE 2.

PICTURE 3



'S' Safe Position

PICTURE 4



'F' Fire Position

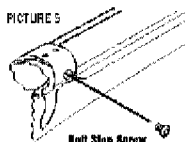
To Install Bolt Assembly

The bolt assembly houses the firing pin and firing pin spring.



1. Point the firearm in a safe direction.
2. Put the safety mechanism in the 'S' position.
3. Check to be sure there is no powder residue, percussion cap residue or debris inside and there is no charge in the barrel. See first section of the manual for instructions on how to check for a charge in the barrel on page 6.

PICTURE 5

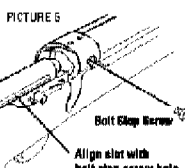


Bolt Stop Screw

WARNING: If there is a charge in the barrel, do not attempt to remove it by shooting. If you are unsure what the charge is, or if you are unsure if the charge is out, it is best to remove the charge using the same methods on pages 18 and 19.

4. Remove the bolt stop screw in the receiver. See Picture 5.
5. Slide the bolt assembly into the receiver and align the firing pin rod with the slot cut in the rear of the receiver. Also, align the long slot in the bolt body with the hole for the bolt stop screw in the receiver. See Picture 6.
6. Screw the bolt stop screw into the receiver until the head of the screw stops firmly against the bottom of the receiver. The end of the screw will be inside the slot in the bolt body.
7. Slide the bolt assembly fully forward into the receiver.
8. To place the bolt assembly in the closed, ready to fire position, push the bolt handle down.

PICTURE 6



Bolt Stop Screw

Align slot with bolt stop screw hole