

To Remove Bolt Assembly

1. Point the firearm in a safe direction.
 2. Put the safety mechanism in the 'S' position. Do not touch the trigger while moving the safety mechanism.
 3. Raise the bolt handle to open the bolt.
 4. Check to be sure there is no percussion cap or percussion cap residue on the nipple and there is no charge in the barrel. See instructions on using the ramrod to check for a charge in the barrel on page 6.
- WARNING!** If there is a charge in the barrel, do not attempt to remove it by pulling it out. Be sure what the cause is and if you are unsure if the charge is safe, contact a Remington-Union Arms Company or Remington-Union Arms Company.
5. Remove the bolt stop screw from the receiver. Never attempt to remove the bolt stop screw with the bolt handle down.
 6. Slide the bolt out of the receiver.

The Trigger Assembly

Pulling the trigger fires the firearm.

The trigger is adjusted at the factory. All adjustments to the trigger assembly, except for the trigger pull, must be made by the factory or a REMINGTON® AUTHORIZED GUNSMITH.

WARNING! NEVER remove the trigger mechanism or make adjustments to the trigger or trigger assembly.

WARNING! Do not put your finger on the trigger unless you are going to fire the firearm.

The Barrel

The inside of the barrel must be clean and free of obstructions.

I. TO CHECK THE INSIDE OF THE BARREL:

1. Point the firearm in a safe direction.
 2. Put the safety mechanism in the 'S' position.
 3. Check to be sure there is no percussion cap or percussion cap residue on the nipple and there is no charge in the barrel. See instructions on using the ramrod to check for a charge in the barrel on page 6.
- WARNING!** If there is a charge in the barrel, do not attempt to remove it by pulling it out. Be sure what the cause is and if you are unsure if the charge is safe, contact a Remington-Union Arms Company or Remington-Union Arms Company.
4. Remove the bolt assembly. See instructions on this page.
 5. Remove the breech plug. See instructions on this page.
 6. Look through the inside of the barrel from the breech end to the muzzle. See Picture 1 on page 8.

II. TO REMOVE OBJECT FROM INSIDE THE BARREL:

(To remove a charge, see REMOVING A CHARGE on pages 18 and 19.)

1. Use the ramrod with extension and handle.
2. With the breech plug removed, push the ramrod through the barrel from the breech end to the muzzle to remove the object.
3. If an object cannot be easily pushed out of the barrel with a ramrod, return the firearm to the factory or a REMINGTON AUTHORIZED GUNSMITH.

WARNING! NEVER try to remove an object from inside the barrel by hand. This may cause serious damage to the firearm and injury or death to the shooter or bystanders.

III. TO CLEAN THE BARREL FOLLOW THE INSTRUCTIONS SHOWN ON PAGES 20 AND 21.

Before loading the firearm, be sure the barrel is clean and free of dirt or other obstructions.

To Install the Breech Plug

WARNING! If the breech plug is the breech plug when you are installing it, make sure there is no percussion cap or charge in the barrel.

1. With nothing in the barrel and the breech plug, apply Remington Wonder Lube® paste or black powder grease to the breech plug threads. Avoid putting Remington Wonder Lube paste or black powder grease on the front face of the breech plug. See Picture 7. This will foul the powder that comes in contact with it, increasing the chances of a misfire or hangfire.

PICTURE 7
Avoid putting Remington Wonder Lube®
on the front face of the Breech Plug.

