

2. With the bolt assembly and bolt stop screw removed, place the breech plug in the bolt assembly clearance hole in the receiver, with the hexagon wrench flats facing rearward.
3. Slide the breech plug through the receiver until it stops against the rear of the barrel.
4. Use the hexagon end of the combination wrench provided or a standard 7/16" socket with a long extension to thread the breech plug into the rear of the barrel. Start it by hand at first to ensure it is not cross threaded.
5. Make sure the breech plug is tightened snugly and the back face of the breech plug is even with the front edge of the ejection port in the receiver. Do not over-tighten. See Picture 8.

WARNING: THE BREECH PLUG MUST BE SEATED CORRECTLY IN THE BARREL TO ENSURE THE PROPER AND SAFE OPERATION OF THE FIREARM. DO NOT ATTEMPT TO FIRE THE RIFLE IF THE BREECH PLUG WAS NOT SEATED SMOOTHLY AND TIGHTLY AGAINST THE BACK FACE OF THE BREECH PLUG WITH THE FRONT EDGE OF THE EJECTION PORT IN THE RECEIVER. If the breech plug cannot be seated properly, return the firearm to the factory or a REMINGTON AUTHORIZED GUNSMITH.

To Remove the Breech Plug

WARNING: If the nipple is in the breech plug as you are removing it, make sure there is no percussion cap on the nipple.

1. Point the firearm in a safe direction.
2. Put the safety mechanism in the 'S' position.
3. Raise the bolt handle to open the bolt.
4. Check to be sure there is no percussion cap on the nipple or percussion cap residue remaining on the nipple and there is no charge in the barrel. See instructions on using the ramrod to check for a charge in the barrel on page 6.

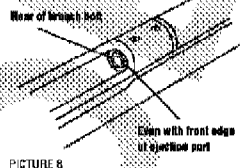
WARNING: If there is a charge in the barrel, do not attempt to discharge the firearm by shooting it out if you are unsure what the charge is or if you are unsure if the charge is live. Always consult the charge using the instructions on pages 18 and 19.

5. Remove the bolt assembly and bolt stop screw. See instructions on page 10.
6. Use the hexagon end of the combination wrench provided or a standard 7/16" socket with a long extension to remove the breech plug from the barrel.
7. If the breech plug can not be removed with reasonable force using a 7/16" socket with extension, return the firearm to the factory or a REMINGTON AUTHORIZED GUNSMITH.

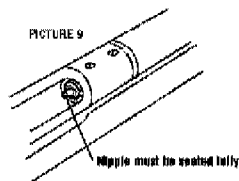
To Install the Nipple

1. With an empty barrel and a clean nipple, apply Remington Wonder Lube® paste for black powder to the threads of the nipple. This will protect it from the highly corrosive powder residues left from shooting black powder or PYRODEX® and ensure its easy removal. Avoid using Remington Wonder Lube paste for black powder on the front face of the nipple. This will seal the powder charge that comes in contact with it, increasing the chance of a misfire or hang fire.
2. With the breech plug installed and the bolt stop screw and bolt assembly removed, thread the nipple into the breech plug. Start threading by hand to ensure that it does not cross thread and then use the combination wrench. Be sure that the end of the nipple is seated snugly against the bottom of the nipple hole in the breech plug. Do not over-tighten. See Picture 9.

WARNING: THE NIPPLE MUST BE SEATED CORRECTLY IN THE BREECH PLUG TO ENSURE THE PROPER AND SAFE OPERATION OF THE FIREARM. DO NOT ATTEMPT TO FIRE THE RIFLE IF THE NIPPLE CANNOT BE SEATED SMOOTHLY. Return the firearm to the factory or a REMINGTON AUTHORIZED GUNSMITH.



PICTURE 8



PICTURE 9