

BARREL INTERCHANGEABILITY:

NOTE: All Model 670™ 12-gauge barrels are interchangeable without adjustment, except the Model 670 12-gauge Super Magnum™ and Model 670 12-gauge Special Tie-G.

WARNING: BEFORE LOADING, ALWAYS CHECK THE BARREL MARKING FOR THE CORRESPONDING AMMUNITION LENGTH. NEVER USE AMMUNITION WHICH EXCEEDS THE CHAMBER LENGTH SHOWN ON THE BARREL.

The Barrel

The inside of the barrel must be clean and free of obstructions.

I. TO CHECK THE INSIDE THE BARREL:

WARNING! Look into the ejection port. Check the chamber and magazine to make sure there are no shells in the firearm.

1. Point the firearm in a safe direction.
2. Engage the safety mechanism. Make sure the **RED BAND IS NOT SHOWING**.
3. Pull the fore-end fully rearward to open the action.
4. Insert a clearing rod into the muzzle. Push the clearing rod all the way through the barrel until the rod can be seen in the ejection port.

II. TO REMOVE AN OBJECT FROM INSIDE THE BARREL:

WARNING! NEVER try to remove an object from the barrel by using a rammer or other tool. This may cause the barrel to burst or a particle of metal to rupture and cause serious personal injury or serious damage to the firearm and injury or death to the shooter or bystander.

1. Remove the barrel following the instructions on page 13.
2. Use the correct clearing rod.
3. Insert a clearing rod into the muzzle and lightly tap rod to free object.
4. If an object cannot be easily pushed out of the barrel with a clearing rod, return the firearm to the factory or a REMINGTON® RECOMMENDED GUNSMITH.

III. TO CLEAN THE BARREL AND CHOKE TUBE FOLLOW THE INSTRUCTIONS SHOWN ON PAGE 13:

BEFORE LOADING THE FIREARM:

Make sure the inside of the barrel is free of dirt or obstructions.

TO CHANGE THE CHOKE TUBE:

WARNING! UNLOAD the firearm before attempting to change the choke. Make the action **OPEN** and the chamber and magazine **EMPTY**.

1. Point the firearm in a safe direction.
2. Engage the safety mechanism. Make sure the **RED BAND IS NOT SHOWING**.
3. Place the choke tube wrench into the choke tube.
4. Turn the wrench counter-clockwise and remove the choke tube.
5. Select the desired choke tube and insert the tube into the barrel.
6. Tighten the choke tube properly, but **DO NOT OVERTIGHTEN**.
7. With the action open and the chamber and magazine empty, check the choke tube occasionally to make sure the tube has not loosened.

NOTE: NEVER fire the firearm without the choke tube installed.