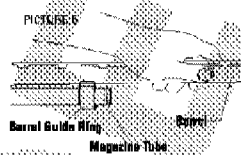
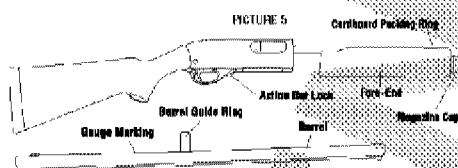


How To Assemble

The Model 870™ Pump Action Shotgun is shipped with the barrel assembly removed. See Picture 5 for location of parts.

WARNING: DO NOT point the action or barrel in any direction while the barrel is removed.

1. Before assembling, clean the barrel following instructions on page 13.
2. Unscrew and remove the magazine cap.
3. Remove the cardboard packing ring from the magazine tube. See Picture 5.
4. Press upward on the action bar lock. See Picture 4. Pull the fore-end approximately halfway rearward.
5. Hold the barrel ahead of the barrel guide ring. See Picture 6.
6. Slide the barrel guide ring over the magazine tube.
7. Align the ejector cut on the rear of the barrel with the ejector in the receiver. See Picture 7.
8. Carefully seat the barrel into the receiver. DO NOT force the barrel against the ejector.
9. Replace and tighten the magazine cap.

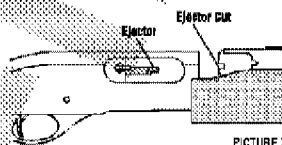


How To Load And Unload

WARNING: Always check the shell for the correct gauge and length before loading the firearm.

I. TO LOAD ONE SHELL ONLY:

1. Point the firearm in a safe direction.
2. Engage the safety mechanism. **RED BAND WILL NOT SHOW.**
3. Push upward on the action bar lock.
4. Pull the fore-end fully rearward to open the action.
5. Put one shell of the correct gauge and length through the ejection port. See Picture 8.
6. Push the fore-end forward to close the action.



WARNING: THE FIREARM IS NOW LOADED AND CAN BE FIRED.

7. To fire the firearm, first disengage the safety mechanism. **RED BAND WILL SHOW.**

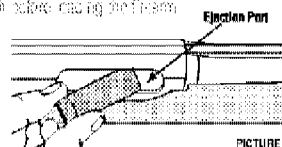
THE FIREARM IS READY TO FIRE.

8. Pull the trigger to fire the firearm.
9. Pull the fore-end fully rearward to eject the fired shell.

WARNING: Always check the shell for the correct gauge and length before loading the firearm.

II. TO LOAD THE CHAMBER AND MAGAZINE:

1. Point the firearm in a safe direction.
2. Engage the safety mechanism. **RED BAND WILL NOT SHOW.**
3. Push upward on the action bar lock.
4. Pull the fore-end fully rearward to open the action.
5. Put one shell of the correct gauge and length through the ejection port. See Picture 8.
6. Push the fore-end forward to close the action.



THE FIREARM IS NOW LOADED.

7. Press the lever against the carrier. See Picture 9.
8. Push three (3) 3-1/2" (70) Super Magnum™ (or) (4) 3" or 2-3/4" shells of the correct gauge and length, one at a time, fully forward into the magazine.

