

WARNING! BEFORE LOADING, ALWAYS CHECK THE BARREL MARKINGS FOR THE CORRECT GAUGE AND CHAMBER LENGTH. NEVER USE AMMUNITION WHICH EXCEEDS THE CHAMBER LENGTH SHOWN ON THE BARREL.

WARNING! Be sure the front of each shell sticks past the shell latch to prevent the shell from falling out of the carrier.

If the shell slides back over the carrier:

- Engage the safety mechanism. Make sure the **RED BAND IS NOT SHOWING**.
- Keep the firearm pointed in a safe direction.
- Forcefully **OPEN** the action bar.
- **REMOVE** the trigger plate assembly following the instructions shown on page 13 and remove the shell.

THE CHAMBER AND MAGAZINE ARE NOW FULLY LOADED.

9. To fire the firearm, first disengage the safety mechanism. **RED BAND WILL SHOW. THE FIREARM IS READY TO FIRE.**

10. Pull the trigger to fire the firearm.

11. Pull the fore-end fully rearward (cyclically) to eject the empty shell.

12. Slide the fore-end forward to chamber the next shell.

13. Engage the safety mechanism when you are finished firing. **RED BAND WILL NOT SHOW.**

III. TO UNLOAD THE FIREARM:

1. Point the firearm in a safe direction.
2. Engage the safety mechanism. **RED BAND WILL NOT SHOW.**
3. Push upward on the action bar lock.
4. Pull the fore-end slowly rearward until the front of the shell is even with the ejection port.
5. Lift the front of the shell outward and remove from the ejection port.
6. Pull the fore-end fully rearward until the next shell is released from the magazine.
7. Tip the firearm sideways to allow the shell to drop from the ejection port.
8. Close and open the action until all shells are removed.

WARNING! Look into the ejection port. Check the chamber of the firearm to make sure there are no shells in the firearm.

To Assemble The Magazine Plug

WARNING! A magazine plug which fits the magazine carrier and holds the shells must be installed according to The Federal Agency Wild Turkey Automatic Shotgun.

NOTE: There are two types of magazine spring retainers used in the Model 870™ shotgun. One has a round hole in the center, the other has a slot in the center.

TO INSTALL THE MAGAZINE PLUG ON FIREARMS HAVING MAGAZINE SPRING RETAINERS WITH A HOLE IN THE MAGAZINE SPRING RETAINER:

1. Engage the safety mechanism. **RED BAND WILL NOT SHOW.**
2. Check the chamber and the magazine to make sure there are no shells in the firearm.
3. Unscrew and remove the magazine cap.
4. Put a screwdriver into the end of the magazine tube. Move the tip under the rim of the magazine spring retainer. See Figure 10.
5. Place your hand over the end of the magazine tube.
6. Using the screwdriver, pry up and remove the magazine spring retainer.

