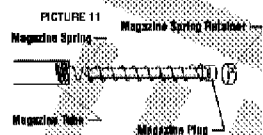


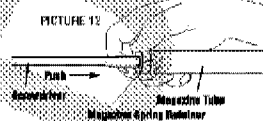
WARNING: Always wear eye protection and use extreme care when removing the magazine spring retainer, as the retainer is under tension from the magazine spring.

- Place the small end of the magazine plug into the magazine spring. See Picture 11.
- Put the magazine spring retainer over the large end of the magazine plug.
- Push the magazine spring, magazine plug and the magazine retainer into the magazine tube.
- Tap the magazine spring retainer into the magazine tube, even to the end of the magazine tube.
- Replace and tighten the magazine cap.



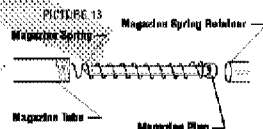
TO INSTALL THE MAGAZINE PLUG ON FIREARMS HAVING MAGAZINE SPRING RETAINERS WITH A SLOT IN THE MAGAZINE SPRING RETAINER:

- Engage the safety mechanism. **RED BAND WILL NOT SHOW.**
- Check the chamber and the magazine to make sure there are no shells in the chamber.
- Unscrew and remove the magazine cap.
- Put a screwdriver into the slot in the magazine spring retainer. See Picture 12.
- Place your hand over the end of the magazine tube.
- Push the magazine spring retainer into the magazine tube.
- Turn the retainer 90° and slowly release the retainer. See Picture 12.



WARNING: Always wear eye protection and use extreme care when removing the magazine spring retainer, as the retainer is under tension from the magazine spring.

- Place the small end of the magazine plug into the magazine spring. See Picture 13.
- Work the magazine spring into the magazine tube.
- Put the open end of the magazine spring retainer over the large end of the magazine plug.
- Align the detent slot on the magazine spring retainer with the detents on the top and bottom of the magazine tube.
- Push the magazine spring, plug and retainer into the magazine tube approximately one (1) inch.
- Turn the retainer 90° to lock the retainer into position.
- Slowly release the retainer to make sure the retainer is properly seated.
- Replace and tighten the magazine cap.



How To Disassemble

- Engage the safety mechanism. **RED BAND WILL NOT SHOW.**
- Push the action bar cock upward and pull the fore-end backward to open the action.

WARNING: Look and make sure there are no shells in the chamber and magazine. Make sure there are no shells in the barrel.

- Slide the fore-end forward approximately halfway.
- Unscrew and remove the magazine cap.
- Take hold of the barrel ahead of the magazine tube and pull the barrel from the receiver.
- Push the carrier upward.
- Reach into the bottom of the receiver, depress and hold the left shell catch. See Picture 14.
- Slide the fore-end forward and pull the magazine tube.

