

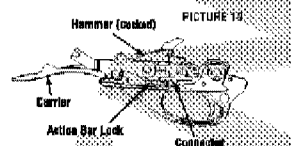
How To Reassemble

1. Check to make sure that the end of the action bar lock is below the end of the left connector. See Picture 19.
2. Carefully insert the trigger plate assembly (carrier first) into the receiver.
3. Position and align the holes and tabs in front and rear trigger plate pins.
4. Place the fore-end assembly over the magazine tube.

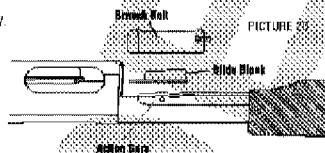
NOTE: Steps 5 & 6 are for Model 870™ Super Magnum™ only.

5. Slide port cover spring into position in the bottom of the coil.
6. Align the port cover and slide forward until the port cover snaps into position.
7. Position the slide block assembly and breech bolt assembly on the rear of the action bars. See Picture 20.
8. Guide the action bars into the receiver until stopped by the right shell latch.
9. Push the carrier upward, depress and hold the right shell latch. See Picture 21.
10. Slide the fore-end rearward until stopped by the left shell latch.
11. Reach into the bottom of the receiver. Depress and hold the left shell latch. See Picture 22.
12. Slide the fore-end rearward until stopped by the action bar lock.
13. Push upward on the action bar lock. Slide the fore-end rearward approximately halfway.
14. Replace the barrel and magazine cap.

WARNING: This firearm should be checked periodically by a Remington® Arms Company, Inc. or a REMINGTON REMINGTON® GUNSMITH. This will ensure proper inspection and, if necessary, replacement of worn or damaged parts.



PICTURE 19



PICTURE 20



PICTURE 21



PICTURE 22

Lubrication

Over lubrication should be avoided. Lubricate with the coat of Rem® Oil or oil that is needed to prove if the possibility of rising. See NOTE below.



When the firearm is to be stored, it should be cleaned and thoroughly oiled. Only oil surfaces should be oiled with a light coat of oil. Oil is not to be used. See NOTE below.

When the firearm is stored, all excess lubrication must be removed. The chamber and bore must be thoroughly cleaned.

NOTE: Remington® Gun™ Oil is available in 100% and 100% oil. If you "Gale" is out of stock, ask your local Remington® Gun™ dealer.