

III. TO CLEAN THE BARREL FOLLOW THE INSTRUCTIONS SHOWN ON PAGE 16.

BEFORE LOADING THE FIREARM, MAKE SURE THE INSIDE OF THE BARREL IS FREE OF DIRT OR OTHER OBSTRUCTIONS.

To Change the Choke Tube

WARNING: UNLOAD the firearm before changing choke tubes. Leave the action OPEN and the chamber and magazine EMPTY.

1. Point the firearm in a safe direction.
2. Engage the safety mechanism. Make sure the **RED BAND IS NOT SHOWING**.
3. Place the choke tube wrench into the choke tube.
4. Turn the wrench counterclockwise and remove the choke tube.
5. Select the desired choke tube and insert the tube into the barrel.
6. Tighten the choke tube snugly, but **DO NOT OVER-TIGHTEN**.
7. With the bolt open and the chamber and magazine empty, check the choke tube occasionally to make sure it has not loosened.

NOTE: NEVER fire the firearm without the choke tube installed.

To Assemble (Model 1100™)

The Model 1100™ is shipped with the barrel assembly removed. See Picture 9 for location of parts.

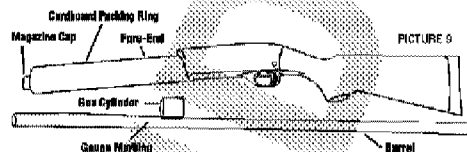
WARNING: NEVER FIRE A GUN WITH A CRACKED OR BULGED BARREL. NEVER FIRE A GUN WITH A CRACKED OR BULGED CHAMBER. NEVER FIRE A GUN WITH A CRACKED OR BULGED MAGAZINE. NEVER FIRE A GUN WITH A CRACKED OR BULGED GAS CYLINDER. NEVER FIRE A GUN WITH A CRACKED OR BULGED MAGAZINE TUBE. NEVER FIRE A GUN WITH A CRACKED OR BULGED BARREL SLID.

NOTE: The barrel and chamber should be cleaned before assembling the firearm. Clean the barrel following the instructions on page 16.

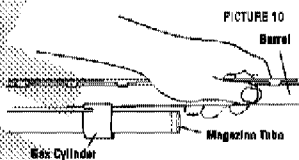
1. Point the firearm in a safe direction.
2. Engage the safety mechanism. **RED BAND WILL NOT SHOW**.
3. Pull the operating handle fully rearward to open the action.
4. Unscrew and remove the magazine cap.
5. Slide the fore-end forward and remove it from the magazine tube.
6. Remove the cardboard packing ring from the magazine tube.
7. Hold the barrel in front of the gas cylinder. See Picture 10.
8. Place the gas cylinder over the end of the magazine tube.
9. Align the long slot on the rear of the barrel with the stud projecting from the inside of the receiver. See Picture 11.

NOTE: 28 & 410 gauge barrels have short barrel extensions. Align the ejector slot in the end of the barrel with the ejector located inside the receiver. Push the barrel against the ejector.

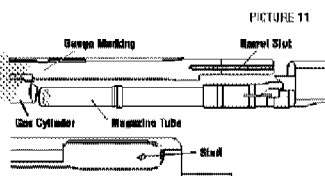
10. Seal the barrel firmly into the receiver.
11. Slide the fore-end over the magazine tube.
12. Replace and tighten the magazine cap.



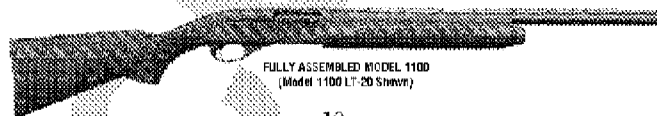
PICTURE 9



PICTURE 10



PICTURE 11



FULLY ASSEMBLED MODEL 1100
(Model 1100 LT-20 Shown)