

To Assemble (Model 11-87™)

WARNING: MODEL 11-87 BARRELS CAN NOT BE USED AS REPLACEMENT BARRELS ON MODEL 11-87 FIREARMS. MODEL 11-87 BARRELS CAN NOT BE USED AS REPLACEMENT BARRELS ON MODEL 11-87 FIREARMS.

MODEL 11-87 SUPER MAGNUM™ BARREL REPLACEMENT

ONLY A 20-GA. 11-87 12-GA. BARREL'S BARREL CAN BE USED ON MODEL 11-87 SUPER MAGNUM RECEIVERS.

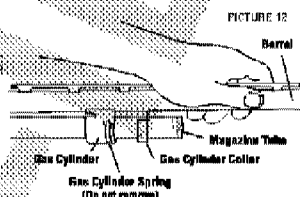
NEVER ATTEMPT TO ASSEMBLE ANY MODEL 11-87 TO CHARGE BARREL IN A CHAMBER. ENGAGE SAFETY MECHANISM TO A RECEIVER MARKED MODEL 11-87 SUPER MAGNUM.

NOTE: The barrel and chamber should be cleaned before assembling the firearm. Clean the barrel following the instructions on page 16.

1. Point the firearm in a safe direction.
2. Engage the safety mechanism. **RED BAND WILL NOT SHOW.**
3. Pull the operating handle fully rearward to open the action.
4. Unscrew and remove the magazine cap.
5. Slide the fore-end forward and remove it from the magazine tube.
6. Remove the cardboard backing ring from the magazine tube.
7. Remove the wire tie from the gas cylinder and gas cylinder collar. See Picture 9 on page 10.
8. Hold the barrel in front of the gas cylinder with gas cylinder collar attached. See Picture 12.

NOTE: A gas cylinder collar is not used on the 20-ga. models or the 11-87 12-ga. Super Magnum models.

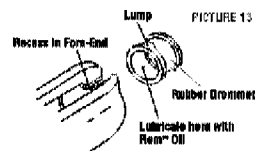
9. Place the gas cylinder over the end of the magazine tube.
10. Align the long slot on the rear of the barrel with the stud protruding from the inside of the receiver. See Picture 11 on page 10.
11. Seat the barrel firmly into the receiver.
12. Slide the fore-end over the magazine tube.
13. Replace and tighten the magazine cap.



FOR MODEL 11-87 SPORTING CLAYS GRADE SEE NOTE BELOW

NOTE: The Model 11-87 Sporting Clays grade uses a rubber grommet in the fore-end. Assemble fore-end using the following instructions.

1. Check the position of the rubber grommet in the fore-end. Raised lump MUST be in the recess of fore-end. See Picture 13.
2. Place assembled gun upright on butt and tilt slightly toward the head allowing the gas cylinder collar to rest in its proper position against the gas cylinder.
3. Slide the fore-end over the magazine tube. A. Holding the fore-end as straight to the magazine tube as possible, push down on it at least two (2) places on the magazine tube and allow it to slide into the receiver.
4. Replace and tighten the magazine cap.



To Load and Unload

MODEL 11-87 SUPER MAGNUM BARRELS PLEASE NOTE:

A BARREL SEAL ACTUATOR IS LOCATED ON THE MODEL 11-87 SUPER MAGNUM (12 GA. & 20 GA.) MAKING THE BARREL SEAL ACTUATOR IN THE BARREL POSITION (SEE PICTURE 11 PAGE 10) FOR USE WITH HEAVY LOADS. REMOVAL OF THE BARREL SEAL ACTUATOR IS REQUIRED WHEN LOADING 20 GA. OR 12 GA. LOADS.

NOTE: The 11-87 Super Magnum is designed to fire primarily with ammunition ranging from 2 3/4" 8 dram 1 1/2 oz. loads, up to 3 1/2" Magnum loads. Loads lighter than 2 3/4" 8 dram 1 1/2 oz. loads may not create enough energy to fully cycle the 11-87 Super Magnum.

WARNING: A receiver is not a barrel. Do not use a receiver gauge and longer before loading the firearm.