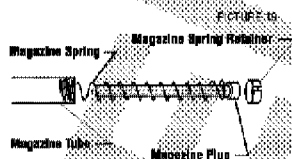


WARNING: Do not wear gloves when removing or adding the magazine spring to either, as the coil may pinch fingers or harm the magazine spring.

7. Place the small end of the magazine plug into the magazine spring. See Picture 19.
8. Put the magazine spring retainer over the large end of the magazine plug.
9. Push the magazine spring, magazine plug and magazine spring retainer into the magazine tube.
10. Tap the magazine spring retainer into the magazine tube, even to the end of the magazine tube.
11. Replace and tighten the magazine cap.



To Disassemble (Model 1100™)

WARNING: Check the chamber and the magazine to make sure there are no shells in the firearm.

1. Point the firearm in a safe direction.
2. Engage the safety mechanism. **RED BAND WILL NOT SHOW.**
3. Put the operating handle fully rearward until the bolt is held open by the carrier latch.
4. Unscrew and remove the magazine cap.
5. Slide the fore-end forward and remove it from the magazine base.
6. Hold the barrel in front of the gas cylinder. Pull the barrel from the receiver.
7. Slide the barrel seal, piston and piston seal from the magazine tube. See Picture 20.
8. Hold the operating handle and close the action.
9. Pull the operating handle from the bolt. See Picture 21.
10. Push the carrier release and push upward on the carrier.
11. Reach in the bottom of the receiver. Press and hold the feed latch. See Picture 22.
12. Pull the action bar assembly from the receiver and the magazine tube. Release the feed latch.
13. Lift the breech bolt assembly from the rear of the action bar assembly.
14. Tap out the front and rear trigger plate pins. See Picture 25 on page 15.
15. Lift the rear of the trigger plate assembly, slide rearward and remove it from the receiver.

WARNING: DO NOT allow the hammer to snap forward while the trigger plate assembly is removed. It is dangerous to the firing. Holding the safety mechanism in the closed position. **RED BAND WILL NOT SHOW.**

