

THE TRIGGER PLATE ASSEMBLY:

NOTE: Clean as a unit with Rem™ Oil as shown. See **NOTE** on next page under LUBRICATION.

Spray the trigger plate assembly with Rem™ Oil as shown. See Picture 28. Let stand for 15 minutes. Spray again to wash off components. Shake off excess lubricant.

WARNING: Excessive use of a petroleum based lubricant could cause serious fluid contamination possibly leading to engine damage.

THE RECEIVER ASSEMBLY:

1. Brush the inside of the receiver with clearing solvent and wipe dry.
2. Clean the outside surface of the magazine tube with clearing solvent, then wipe dry with a clean cloth.

How to Reassemble

Check the inside of the receiver to make sure the link is in position. See Picture 29.

TRIGGER PLATE ASSEMBLY:

1. Check to make sure that the end of the disconnecter is below the end of the roll connector. See Picture 30.
2. Carefully insert the trigger plate assembly (carrier first) into the receiver.
3. Position to align holes and tap in front and rear trigger plate pins.
4. Remove the magazine cap.
5. Slide the action bar sleeve over the magazine tube.
6. Place the breech bolt assembly on the block at the rear of the action bar assembly.
7. Slide the action bar assembly into the receiver until stopped by the feed latch.
8. Push the carrier release and push upward on the trigger.
9. Reach into the bottom of the receiver. Press and hold the feed latch.
10. Slide the action bar assembly into the receiver and release the feed latch.
11. Push the operating handle into the breech bolt.

12. **FOR MODEL 11-87™ SUPER MAGNUM™ ONLY:** Slide the piston/piston seal assembly, barrel seal actuator (for use with 24" shell) and barrel seal over the magazine tube. See Picture 31 for the correct position.

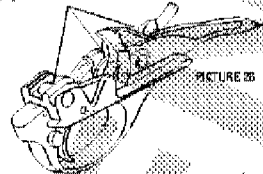
IMPORTANT: A CORRECT SHOT ACTUATOR POSITION ON THE MODEL 11-87 SUPER MAGNUM™ IS CRITICAL. THE REMOVAL OF THE BARREL SEAL ACTUATOR IS PROHIBITED WHEN USING SHORT CARTRIDGES.

FOR MODEL 1100™/11-87 12-GA. ONLY: Slide the piston/piston seal assembly and barrel seal over the magazine tube. See Picture 32.

FOR MODEL 11-87 20-GA. ONLY: Slide the piston/piston seal assembly and barrel seal over the magazine tube. See Picture 33 on page 18.

FOR MODEL 1100 20, 28 AND 410 GA. ONLY: Slide the piston seal, piston and barrel seal over the magazine tube. See Picture 33 on page 18 for the correct position.

Spray with Rem™ Oil as shown

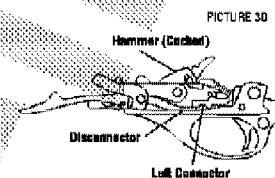


PICTURE 28

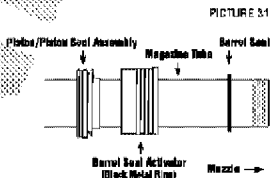


PICTURE 29

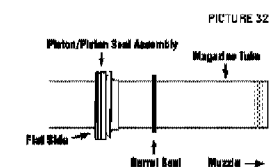
Link - in correct position



PICTURE 30



PICTURE 31



PICTURE 32