

## The Magazine

### I. TO REMOVE AN EMPTY MAGAZINE:

1. Point the firearm in a safe direction.
2. Engage the safety mechanism in the "ON" or "SAFE" position.
3. Retract the operating handle to visually check the chamber to make sure it is empty.
4. Pull the magazine latch rearward. See Picture 8.
5. Remove the magazine from the firearm.

**NOTE:** Once the last shot hold-open has been engaged, the magazine can be removed without the bolt locking.

### II. TO REMOVE A LOADED MAGAZINE:

**WARNING:** If you point an rifle in a safe direction and the action is closed, there may be a live cartridge in the chamber.

1. Point the firearm in a safe direction.
2. Engage the safety mechanism in the "ON" or "SAFE" position.
3. Retract the operating handle to visually check the chamber to make sure it is empty.
4. Pull the magazine latch rearward. See Picture 8.
5. Remove the magazine.

**NOTE:** The bolt will not stay locked in the open position unless an empty magazine is reinserted.

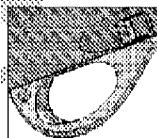
**WARNING:** Removing the magazine from the rifle does not prevent the bolt from being fired. If a cartridge is in the chamber and the safety mechanism is "OFF", the cartridge in the chamber will be fired by pulling the trigger. This is true even if the magazine is not in the rifle. **THE RIFLE WILL FIRE UNLESS THE MAGAZINE IS REMOVED!**

## The Trigger Assembly: Pulling the trigger fires the firearm

The trigger assembly and other parts of the firing mechanism are precision-fabricated and must never be altered or adjusted.

**WARNING:** NEVER clean or modify any part of the trigger assembly, trigger part of the firing mechanism. Improper alterations can misalign the parts and result in personal injury or death.

**WARNING:** NEVER put your finger on the trigger unless you are going to fire the firearm.



## The Barrel

**WARNING:** The inside of the barrel must be cleaned after each use. See *Commonsense of Firearms Safety*.

### I. TO CHECK THE INSIDE OF THE BARREL:

1. Point the firearm in a safe direction.
2. Put the safety mechanism in the "ON" or "SAFE" position.
3. Insert an empty magazine and pull the operating handle rearward until the bolt engages the last shot hold-open mechanism. Visually check the chamber to make sure the rifle is completely unloaded.
4. Remove the magazine from the firearm.
5. Check the chamber again to make sure it is empty.
6. Insert a cleaning rod into the bore guides. Turn the rod completely through the barrel until the rod can be seen in the ejection port.

### II. TO REMOVE OBJECTS FROM INSIDE THE BARREL:

**WARNING:** NEVER try to remove an object from the barrel by loading a cartridge and firing. This may cause the barrel to burst or fragment, causing unpredictable and serious personal injury or death.

1. Point the firearm in a safe direction.
2. Put the safety mechanism in the "ON" or "SAFE" position.
3. Insert an empty magazine and pull the operating handle rearward until the bolt engages the last shot hold-open mechanism. Visually check the chamber to make sure the rifle is completely unloaded.