

**LUBRICATION:**

*The bolt handle should be lubricated 2 times A light application of Remington Gun Oil is recommended.*

**WARNING:** If you are new to a gun or firearms, it is recommended you have a qualified instructor and safe operation of your rifle. Failure to properly maintain your rifle can result in serious personal injury. It can cause you and others in unnecessary loss of property and/or death.

When the bolt handle is to be cleaned, it should be carefully cleaned with the following oil: Cutch Oil or a mixture of 1:1 Wipe with Rem® Oil (or absolutely

When the barrel is to be cleaned, all excess lubrication is to be removed. The barrel must be wiped with a slightly saturated clean arid cloth.

To clean the bolt handle, a mixture of cutch oil, the chamber and action oil and Rem® Gun Oil.

**To Clean the Barrel**

**WARNING:** Visually check the chamber and magazine to make sure there are no cartridges in the barrel.

1. Point the rifle in a safe direction.
2. Put the safety mechanism in the "ON" or "SAFE" position.
3. Pull the operating handle rearward to engage last bolt hold-open.
4. Pull the magazine latch rearward and remove the magazine from the firearm. Visually inspect the chamber and action to make sure rifle is completely unloaded.
5. Use the instructions and equipment provided in a good cleaning kit such as Remington® Sportsman™ Cleaning Kits. For recommendations, see your dealer or Remington Authorized Gunsmith.
6. Attach cleaning patch saturated with Brite Bore™ to cleaning rod tip.
7. Pass patch through bore several times to remove loose residue and lot.
8. Scrape the correct cal bore cleaning brush and attach the brush to the cleaning rod.
9. Spray bore brush with Brite Bore.
10. Push the cleaning rod through the barrel several times.
11. Remove the brush from the rod, attach tip with a new patch and push through the bore.
12. Repeat several times, using a new cleaning patch each time the patch is clean.
13. Push a clean patch saturated with Rem™ Oil through the barrel.
14. Push a clean dry cloth through the barrel to remove excess lubricant.
15. Apply a light application of Rem™ Oil to the chamber and action with a soft clean cloth.

**WARNING:** After cleaning, make sure the barrel is free of obstructions.

**To Disassemble The Firearm For Cleaning**

**CAUTION:** The Model 597™ or Model 597 Magazine Rifle should not be disassembled beyond what is described in this instruction book, except by the factory or a REMINGTON® RECOMMENDED GUNSMITH.

**WARNING:** Unload before disassembly. Visually check the chamber and magazine to make sure there are no cartridges in the firearm. A warning tape is also present when disassembling and reassembling the firearm.

1. Put the safety mechanism in the "ON" or "SAFE" position.
2. Pull the operating handle rearward to engage last bolt hold-open.
3. Pull the magazine latch rearward and remove the magazine from the firearm. Visually check the chamber and action again to make sure the rifle is completely unloaded.
4. Pull rearward on operating handle and release the bolt forward.
5. Remove the front and rear take-down screws, using a 1/8" Allen Wrench. See Picture 12.
6. Lift and remove the stock from the receiver.

