

NOTE: The action has two (2) major parts, the receiver assembly and the housing assembly.

7. Tap out assembly pin from either side. See Picture 13.
8. Rotate the housing downward, pivoting around front of housing, slowly separating the housing from the receiver. See Picture 13.

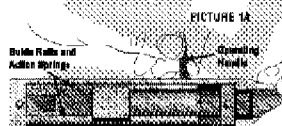
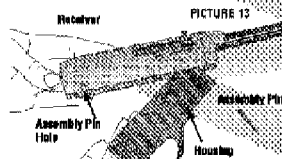
To Clean The Receiver/Barrel Assembly

WARNING! Use extreme care when disassembling bolt guide rails as the action springs are under compression. Wear eye protection to avoid serious injury.

1. Remove two guide rail screws from rear of receiver.
2. Cycle bolt several times until bolt guide rails protrude from rear of receiver. See Picture 14.

WARNING! Use extreme care when disassembling bolt guide rails as the action springs are under compression. Wear eye protection to avoid serious injury.

3. Pull bolt guide rails out. Care should be taken with guide rail springs.
4. Pull out on operating handle to remove handle from bolt.
5. Remove bolt from receiver.
6. Brush the inside of the receiver and end of the barrel with gun cleaning solvent and wipe dry. See Picture 14.
7. Apply a light application of Rem™ Oil to the inside of the receiver. See Picture 14.



To Clean the Housing Assembly

CAUTION: Clean the housing as a unit using Rem™ Oil. **DO NOT PULL TRIGGER WHILE HOUSING IS OUT OF FIREARM.**

1. Put the safety mechanism in the "ON" or "SAFE" position.
2. Spray the housing assembly with Rem™ Action Cleaner and allow to dry.
3. Spray the housing assembly with Rem™ Oil and let soak down. See Picture 15. Let stand for 15 minutes. Spray again to wash off components. Wipe or blow off excess lubricant.



To Clean The Magazine Assembly

WARNING! Visually mark the magazine spring with a dot in the magazine box. For instructions on how to remove the magazine from the rifle, see the section on disassembly.

1. Depress the sides of the magazine box and pull the magazine box down and out of the magazine. As the spring becomes exposed, hold it with your thumb to prevent it from flying out.

WARNING! Use extreme care when cleaning the magazine bottom as the magazine spring is under compression. Wear eye protection to avoid serious injury.

2. Remove the magazine spring.
3. Remove the magazine follower.
4. Clean the magazine and follower with brush or cloth in warm water and household dishwashing detergent. Do not use lubricant on magazine.
5. Reassemble the magazine follower into the magazine.
6. Insert the magazine spring into the magazine with the coils aligned as shown. See Picture 16.

