

MODEL 597™/MODEL 597 Magnum
Autoloading Rifle
PARTS LIST

VIEW #	PART NAME	VIEW #	PART NAME
MODEL 597™		MODEL 597 LSS	
1	Receiver (Restricted)	Parts that are different from 597	
2	Trigger Housing Assembly	x	Front Stock Insert
3	Barrel Assembly	x	Rear Stock Insert
4	Bolt (Restricted)	1	Receiver (Restricted)
5	Bolt Guide Rail (2)	3	Barrel Assembly
6	Guide Rail Screws (2)	24	Receiver Plug Screw (3)
7	Action Springs (2)	35	Stock Assembly LSS (Takedown)
8	Magazine Box Assembly	x	Bolt Plug
9	Assembly Pin	x	Bolt Plug Insert
10	Bolt Buffer	x	Bolt Plug Screws (4)
11	Pawl Pin	x	Sling Swive Studs (2)
12	Ejector	35	597 Magazine Stock Assy
13	Hold-Open Pin	MODEL 597 Magnum	
14	Hold-Open	Parts that are different from 597	
15	Hold-Open Spring	1	Receiver (Restricted)
16	Firing Pin	2	Trigger Housing Assembly
17	Firing Pin Spring	3	Barrel Assembly
18	Firing Pin Retaining Pin	4	Bolt (Restricted)
19	Extractor Spring	7	Rear Action Spring (2)
20	Extractor Plunger	7	Outer Action Spring (2)
21	Extractor	8	Magazine Box Assembly
22	Barrel Clamp	10	Bolt Buffer
23	Barrel Clamp Screw	12	Ejector
24	Receiver Plug Screw (3)	14	Hold-Open
25	Bolt Handle	35	Stock Assembly
26	Front Sight Screw	x	Sling Swive Studs (2)
27	Front Sight	19	Extractor Spring
28	Bolt Assembly	35	597 Magnum L.S. Stock Assy.
x	Bolt Handle Spring	26	Bolt Assembly
x	Bolt Spring Rivet		
29	Stock Assembly		
30	Bolt Plate		
31	Grip Cap		
32	Takedown Screw (1), Front		
33	Takedown Screw (1), Rear		
36	Rear Sight Assembly Complete	x	Part Not Illustrated
37	Rear Sight Aperture		
38	Rear Sight Base		
39	Rear Sight Base Screws (2)		
40	Rear Sight Slide		
41	Elevation Screw		
42	Windage Screw		