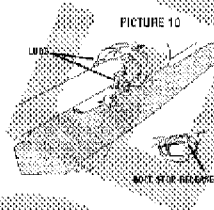


4. Align the lugs on the bolt assembly with the receiver. See Picture 10.
5. Slide the bolt assembly into the receiver and push all the way in.
6. Rotate the bolt stop clockwise until it snaps into place (horizontal) (Model 710[®] only). See Picture 9 or page 8.
7. To place the bolt assembly in closed position, push the bolt handle down.

NOTE: The security system must be disengaged to close the bolt. **Red dot will show.**

To Remove Bolt Assembly:

1. Point the firearm in a safe direction.
2. Put the safety mechanism in the 'S' position.
3. Do not touch the trigger while moving the safety mechanism.
4. Raise the bolt handle.
5. Rotate bolt stop counter-clockwise to vertical position (Model 710 only).
6. Pull the bolt handle all the way back.
7. Push bolt stop release in trigger guard. See Picture 10 (Model Seven[™]/Model 700[™] only).
8. Slide the bolt assembly from the firearm.



The Trigger Assembly

The trigger is adjusted at the factory. All adjustments to the trigger assembly and firing mechanism must be made by the factory or a REMINGTON[®] RECOMMENDED GUNSMITH.

WARNING! NEVER remove the trigger mechanism or make adjustments to the trigger assembly.

WARNING! NEVER put your finger on the trigger unless you are going to fire the firearm.

The Barrel

The inside of the barrel must be clean and free of obstructions.

I. TO CHECK THE INSIDE OF THE BARREL:

1. Point the firearm in a safe direction.
2. Put the safety mechanism in the 'S' position.
3. Raise the bolt handle.
4. Pull the bolt all the way back.
5. Remove any ammunition from the chamber and magazine. See page 11.
6. Remove the bolt.
7. Look through the inside of the barrel from the chamber end to the muzzle. See Picture 1 on page 7.

II. TO REMOVE OBJECT FROM INSIDE THE BARREL:

1. Use correct size cleaning rod.
2. Push cleaning rod from the chamber end all the way through the barrel, until the rod comes out of the muzzle.
3. If an object cannot be easily pushed out of the barrel with a cleaning rod, return the firearm to the factory or a REMINGTON RECOMMENDED GUNSMITH.

WARNING! Never try to remove obstructions by forcing another cartridge and firing. This may cause damage to the barrel and the cartridge case in chamber and cause serious injury or death.

III. TO CLEAN THE BARREL FOLLOW THE INSTRUCTIONS SHOWN ON PAGE 12.

Before cleaning the firearm, inspect the inside of the barrel free of dirt or other obstructions.

To Load the Firearm

There are three types of Model 700 rifles: one with a FLOOR PLATE, one without a FLOOR PLATE and one with a DETACHABLE MAGAZINE BOX.

