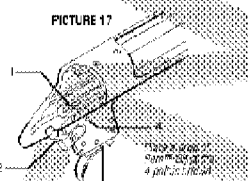


11. Again, thoroughly spray inside the trigger assembly at the four points specified in Picture 17 with Remi™ Action Cleaner. Air dry or use compressed air to thoroughly dry the trigger assembly.
12. Place a drop of Remi™ Oil in each of the four points in the trigger assembly specified in Picture 17.
13. Place the safety in the fire "F" position. Pull the trigger rearward and release multiple times. Ensure the trigger returns completely to the forward position each time. **If the trigger does not completely return, reassemble the rifle and return it to a Remington® Authorized Service Center.**



WARNING: This signal does not fully return to its low level for some time after use. Do not use the instrument before it is fully cooled and if the HOT be used, with you have had this posted by a Notification and Understanding Center.

- 1-4. If the trigger completely returns as specified in operation 1-3, pull and hold the trigger lever forward and use a small punch or screwdriver to depress the seat and release multiple times. The seat must return to the upward position without hesitation. **If the seat does not freely return, reassemble the rifle and return it to a Remington Authorized Service Center.**

WARNING! If the star does not return to the full upward position within 10 seconds after the 100 Hz pulse, repeat the control or send the signal to the next star. The star will go to sleep and it is a good idea to check the star position before the next pulse.

15. If the safety freely returns to the full up/eject position (as specified in operation 14), release the trigger and operate the safety from the fire "F" to the safe "S" position multiple times. The safety must operate freely. The safety down/locking must occur on the safety in the full safe "S" or fire "F" position. The safety should not remain in a position anywhere between the full safe "S" or fire "F" position. If the safety does not freely return to the full safe "S" or fire "F" position, repeat operations 7 thru 15. **If the safety does not freely return to the full safe "S" or fire "F" position after repeating operations 7 thru 15, return the firearm to a Remington Authorized Service Center for an inspection of the safety and trigger assembly.**
16. Place the safety in the safe "S" position and lightly spray lubricant on each of the external surfaces of the trigger assembly and receiver. Wipe off excess oil.

TO ASSEMBLE MODELS WITHOUT A FLOOR PLATE

1. Pull the magazine follower and the spring into the magazine.
2. Put the stock over the receiver and trigger assembly.
3. Replace and tighten the trigger guard (stock) screws. For the Model 710™ the user must adhere to the following torque specifications: Front screw - 55 to 65 inch-pounds, Middle screw - 40 to 45 inch-pounds and Rear screw - 15 to 20 inch-pounds of torque.

WARNING! Before you replace the oil, never block the vent in the tank. It could cause the oil to

4. Replace the act assembly. See instructions on pages 8 and 9.

TO ASSEMBLE MODELS WITH A FLOOR PLATE ONLY

Put the magazine all the way into the bottom of the receiver.

MODELS WITH FLOOR PLATE OR DETACHABLE MAGAZINE:

1. Assemble the trigger guard assembly on the stock (Model 710[®] only).
 2. Put the stock over the receiver and trigger assembly.
 3. Repace and tighten the trigger guard attaching screws. For the Model 710 the User must adhere to the following torque specifications: Front screw - 55 to 60 inch pounds, Middle screw - 40 to 45 inch pounds and Rear screw - 15 to 20 inch pounds of torque.
 4. Close the floor plate or replace the magazine.
- WARNING:** Before you begin the self assembly, make sure you have read the instructions.
5. Reattach the bolt assembly. See Instructions or pages B and G.

WARNING: Subpoena is not to be used for any purpose other than to obtain information for the U.S. District Court.

- b. Replace the bolt assembly. See Instructions on pages 8 and 9.

[illegible]