

The hold open only works w/empty magazine clip. It lets you know that the clip is empty and prevents dry fire.

597's will only go on safety if gun is cocked. This is how it is designed. Gun is fine.

597 is cycled by gas

The bolt assembly is made to specific weight. When the bolt comes back the 597 extracts the spent shell recocks the hammer.

***The stock assembly on the 597 doesn't come with swivel studs. These can be added. Technically this voids the warranty on the stock but don't discourage it-do say that it voids the warranty though.

Drill your hole about 2 inches from the butt. Keep perpendicular with the stock.

The ridges on the inside of the stock make it stronger.

Barreled action is what you have left when you take the stock off. This consists of:

Barrel

Receiver

Trigger assembly

We don't sell the barreled action.

Rear site assembly has:

Base

Slide

Elevation screw on side (used to be flat and 2 yrs ago went to allen)-The marks on the side are for reference only-they mean nothing

Aperture (top part)-this is held on by

Windage screw-holds aperture on

Base(is held on by 2 screws)

Trigger assembly (held on by a drift pin)

Take pin out pull down to get assembly out.

Parts are:

Hold open

Hold open spring

The hold open holds open just enough to stop the bolt from coming open.

Ejector & hold open assembly is all that people can purchase separately. (Can't have magazine latch alone either) must buy trigger housing assembly.

Clean with Rem Action Cleaner after trigger housing assembly comes out.

Consumers can buy the action springs and the bolt action.