

## 870 Pump Action

The 870 came out in 1950 and it works basically the same as the pump action 7600. We were the first ones to have production line firearms and this was the first gun that we produced on the line. The 870 is the best selling gun in the history of the world. The only gun that there has been more manufactured of is the SKS which is Chinese made.

All of the first 870's were called Wingmasters Express came out in 1987.

The 12 gauge is the most popular and the most versatile.

The predecessor to this gun was the Model 40. This was the early pump action. These were basically the only 2 pump action shotguns that we ever made.

The 870 uses the common fire control.

The carrier is a longer black piece on the trigger assembly. The carrier dog is connected to that.

Cross lock (or trigger lock) is the type of safety on shotguns. The gun won't go off when this is on. This one doesn't have a sear block safety. Model 700 is a sear block safety.

The cycle of operation is:

**Magazine tube**

**Follower** (now orange-was grey on the cutaway)

**Magazine spring** (Inside the magazine tube)

**LH Shell latch** (When loading ammo this holds the ammo in the magazine tube)

**RH Shell latch** (As the LH Shell latch lets go the RH shell latch comes over and catches the new shell to make it go in.

Both the LH and RH shell latches are different.

**Bolt** (rides on top of the action bars.

The shell latches on other guns are called feed latches.

**The actual movement is:**

The shell is on top of the carrier.

Carrier comes up.

Bolt comes forward and push feeds the shell.

Pull trigger.

Bang.

When you push back forward the LH shell latch takes over again. Pull back and extractor, extractor plunger, and extractor spring extract shell.