The ejector needs to be installed at the factory or by a qualified gun smith. It has to be heated up and gun has to be refinished (about $100.00).

When the shell is in the chamber, ready to go, the chamber locks.

On top of the action bars sits the slide assembly in cut outs made specifically for it..
The bolt assembly sits on top of the slide.
Inside the bolt is the firing pin and the firing pin spring.
On the end of the bolt is the extractor and extractor spring.
The appr. 2 ½ inch piece that kind of flops around on the top is the locking bolt.
The locking bolt moves up and down as the bolt goes over slide.
This locks into the cut on the barrel extension (on end of barrel)
(You are locking the bolt into the end of the barrel which is on the end of the barrel.)
Locking bolt

You only want the gun to go off in the locked position. This holds the force back. If you barely move the fore end it won't go off. Locking bolt stops the firing pin from moving forward to unload push action bar release on LH side of trigger.

The fore end assembly includes:
Action bars
Action tube

This gun uses the same trigger plate pins as in all common fire controls.

Receiver set happens when the barrel pushes back into the receiver. Always make sure that the magazine cap is tight.

New followers are all orange now. Have been gray or black.

The magazine tube is silver soldered or welded onto the receiver. This must come to the factory to get replaced or worked on.

The barrel support is welded onto the magazine tube.
Anyone can buy the magazine tube assembly.

Soft solder is what homeowners use. Silver solder consumers can't do.

For magazine tube work send to RARC. Tell consumers to use RARC or factory.

Our receivers are cut out of a single piece of steel. All other manufacturers forge the receiver. Ours is much stronger.