

The receiver assembly consists of:

Ejector

Receiver shell latches (LH,RH)

Magazine tube

To get the receiver assembly a person must have FFL license. Once in a while we sell to RARC's but not often.

Shell latches are held in by staking. Use a staking tool to remove them.

When putting barrel on the action must be open. Open and push forward just a little .

FORE END MUST BE AS TIGHT AS POSSIBLE.

The action bar release is on the trigger assembly. Push this in to unload or kick out live loads or rounds.

The cut in the barrel is called the extraction cut.

In order to take the fore end off you must first press the disconnecter.

The locking bolt on the bolt (the big thing that sits inside) locks up into the barrel extension.

All of the parts of this gun are made with a flat side and a rounded side. All flat sides face the same direction (all rounded sides face the same direction).

The fore end wrench takes the fore end tube off.

The cut on the fore end is made to be cracked. This is an expansion joint.

We make two different extractors.

Steel is on the Wingmaster and Police models. (about \$9.00)

Powdered metal is on express. (about \$1.00)

These do break sometimes.

To get the extractor out push down on the plunger. Move around and extractor comes out. There is an extractor plunger and spring.

The firing pin is held on by the firing pin retaining pin. On top and bottom of the bolt (small circular) you take a punch and push out. The back of the firing pin has a cut in it to hold it in.

We recently upgraded the firing pin spring. It's tighter.