

The standard magazine spring is 14 inches.  
There is one that is 16 inches (called magazine spring extended) for the positive feed.

To clean the magazine tube use 10 or 12 ga. Bronze bristle brush and wrap a patch around it.

Ejector and ejector spring need to have RARC or us do because it is riveted in. We have had two ejectors-the first were non-magnum. All 2 3/4 or 2 1/2 have V in the serial number. The reason for the 2 3/4 only is due to the ejector. It's too short to eject the 3". We can change the ejector if they send it in.

FFS is Fire on Safe Release.

To put the recoil pad on use a med. Sized Phillips head.

Stock bolt is down in the large hole in the stock. Use a large straight slot screw driver or a stock bolt tool to get it off and on.

Don't use stock bearing plate (a spacer ) with synthetic stock. If changing from synthetic to wood must buy this stock bearing plate.

Receiver stud (this came off-consumer can buy). The nut at the end of the receiver that the stock goes in to.

The receiver assembly is made up of:

Receiver  
Stud  
Magazine tube

The vent rib is 3/8 inch wide or 7mm. The exception for this is the SP10 which is 8mm.

The width of the vent rib on all gauges BUT the SP10 is the same. We put them as standard beginning in the mid 80's. They give a line for sight.  
The wavy lines disperse heat.

Wing master has front site(thread size is 6x48) and middle bead (middle is half the size of the front).

Wingmaster and target gun front site and beads are screwed in.

Express only has front bead (no middle bead). This is pressed in and won't come out.

The only way to get it out is by a gunsmith. It has to be cut and drilled out.

THE EXCEPTION IS : The Express Turkey gun has the same site as the Wingmaster (Bradley front site and middle bead).