

M-24 uses a different type rifling than conventional rifle. Angle on lands on a standard production rifle is 90 degrees. The M-24 has 5R rifling. 5R doesn't deform bullet as much, bullet spins on center axis better, and there is less friction on the bullet which makes for higher muzzle velocity. This makes for longer barrel life.

Average barrel life is:

M-24	10,000 rounds
Production gun	5,000 rounds
Mag gun	2,500 rounds

Custom Shop uses button rifling-the button is the tool that they use.

There are two types:

Push buttoning

Pull buttoning

Other guns are hammer forged.

Everyone has an opinion on which is better.