MAYFIELD PRODUCT/PARTS UPDATE TIMELINE

- **Model 597**

-Oct. 1997 Stopped nickel plating the guide rails
- Nov. 1997 Started gluing the bolt buffers in
- June 1998 Change made to mag latch/spring
- July 1998 Added Styrofoam insert to shipping carton
- 1998 Assembly process enhanced for staking trigger link pins (triggers not re-setting)
- 1999 New hold open/spring design
- 1999 Revised extractor cut in bolt, firing pin placement in bolt lowered by .015 inch; heavier action springs added
- Feb. 1999 Hammer re-design (grind and plate hammers, sear pocket in housing changed.
- 1999 Magnum Ejector redesign
- April, 1999 Implemented M700 rear sight assembly in production
- May, 1999 Enlarged interior dimensions on plastic LR magazine by .004 inch
- Oct. 1999 Physical shape of trigger changed to lessen pull force
- Nov. 1999 Added Teflon/Silicon to plastic magazine box, extended by 1/10"
- Jan. 2000 Custom Target model no longer offered
- Jan. 2000 Added ISS to all Models (Jan. 24)
- Jan. 2000 Heavy Barreled LR and Magnum added
- Mar. 2000 Dimensional change to LR extractor (57-62/1000 hook space)
- July 2001 July 19, metal magazine boxes for LR (serial# A2658000)
- July 2001 new style LR ejector (started A2659945)
- 2001 Metal magazine boxes for Magnum (serial# 2962976M)
- Feb 2002 Feb 11, stainless bbl extensions on all SKU's (started A267700)
-April 2002 Change stock color of LR to be the same gray as the M710 gray

- **Model 710**

- Nov, 2000 Added to Quality Team meetings
- Jan, 2001 Changed braze for bolt handle. First 7000-8000 guns, braze was incorrect, resulting in the handle separating from the bolt body
- Feb, 2001 710 Update Program started
-changed finish on bolt body to decrease OD
-added 2 nylon ribs between receiver & insert
-Aug 2001 Added bolt stop spring, and changed inlet in stock to accommodate (starting with serial # 71025377)
-Jan, 2002 Hardened bolt stop material to stop them from shearing off

-Feb. 2002 Remington recommends to not use Birchwood Casey Gun Scrubber on the any of the synthetic M710 parts, especially the bolt stop. A chemical reaction can occur, and the parts will crack.