

- Correction: 1. Replace receiver insert assembly complete
2. Replace receiver insert assembly complete
3. Replace firing pin assembly

Bolt opens hard

- Cause: 1. Damaged extractor
2. Burr on bolt face
3. Damaged cartridge primer

- Correction: 1. Replace extractor
2. Clean and deburr bolt face
3. Clean and inspect chamber; replace ammunition

Bolt slides out of receiver

- Cause: 1. Missing bolt stop
2. Damaged bolt stop
3. Damaged stock

- Correction: 1. Replace bolt stop
2. Replace bolt stop
3. Replace stock assembly

Fails primers and/or bulges cartridge cases

- Cause: 1. Oversized chamber
2. Incorrect head space
3. Damaged firing pin
4. Faulty ammunition

- Correction: 1. Replace barrel assembly
2. Replace bolt head
3. Replace firing pin assembly
4. Replace ammunition

Bolt binds inside of receiver

- Cause: 1. Excessive debris
2. Damaged bolt lugs
3. Damaged receiver insert assembly complete

- Correction: 1. Clean and lubricate
2. Replace bolt head
3. Replace receiver insert assembly complete