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Remington Arms Company Inc.  
RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD  
ELIZABETHTOWN, KY 42701

**FIREARMS MEASUREMENTS – TLW0300T THROUGH TLW0010X:**

**TLW0300T - Chamber cast:**

Use the .30-06-chamber drawing LB-153 for reference.

Method:

- Make chamber cast using standard procedure
- Use the 30" optical comparator
- Measure the following dimensions:
  - .4708/.4728
  - .4425/.4440
  - 34° 30" Angle
  - .3404/.3424
  - .3095/.3105

Data Required:

- Rifle serial numbers
- Record dimensions requested above.

**TLW0300U - Bore Diameter:**

Measure Bore Diameter using standard procedures.

Method:

- Measure .30-06 caliber
- Dimension equals .300/.301

Data Required:

- Rifle serial numbers
- Measurements of each bore by serial number

J.R.Snodcker

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Page 25 of 51

11:15 AM

TLW0300

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