

**CONFIDENTIAL**

Remington Arms Company Inc.  
RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD  
ELIZABETHTOWN, KY 42701

**INTENTIONAL ABUSE- TLW0300AV THROUGH TLW0300AX**

*Note that for all of the following tests, the rounds are to be loaded remotely and the test setup shall have the capability of unloading live rounds remotely if required.*

**TLW0300AQ - Pierced Primer Test:**

For this test, a firing pin will be altered to have a "wedge-shaped" point. This type of firing pin point should produce a pierced primer when fired. The purpose of piercing the primer is to allow high-pressure gases from a standard factory round escape into the action and thereby determine the effect of high-pressure gases when dumped into the bolt, magazine box and receiver areas. All standard Remington high-pressure ammunition safety procedures will be used for this test. A standard round of .30-06 ammunition will be used.

After firing the rifle will be examined for damage. Photographs of damaged components will be taken and kept for record. The rifle will be tagged and saved for possible future review.

**Method:**

- Position firearm in test jack located in the "Blow-up" room with the muzzle through the port.
- Set witness paper at the rear of the action perpendicular to the bore.
- Locate witness paper at the approximate location expected for the shooter's face.
- Set up the High Speed Video to tape the firing test.
- Fasten a lanyard around the stock and run through the trigger guard in front of the trigger.
- Load a standard factory .30-06 round into the chamber, and carefully close the bolt.
- All personnel are to leave the room.
- When ready to conduct the test start the high speed video and pull the lanyard.
- Carefully examine the scene looking for any broken or missing parts, holes in the witness paper etc.

**Data Required:**

- Rifle serial number.
- The condition of the witness paper.

J.R. Snedeker

Page 50 of 51

11:15 AM

06/12/06

TLW0300

Remington Confidential

Revision # 3