<u>Location:</u> PMP6

| 2005 Carryover Projects      |           |          | ia.  |          | (1)          |       |        |              |           |
|------------------------------|-----------|----------|------|----------|--------------|-------|--------|--------------|-----------|
| Description                  | - 388 //8 | 77000000 | i in |          | Prior        |       |        | Capital      | Operating |
| Description                  |           |          |      | Category | Expenditures | ROIC% | ROIC\$ | Expenditures | Expenses  |
| N/A                          |           |          |      |          | 0            | 0%    | 0      | 0            | 0         |
| Total                        |           |          |      |          | 0            | 0%    | Ô      | 0            | 0         |
| Total 2005 Carryover Project | ects      |          |      |          | 0            | 0%    | 0      | 0            | 0         |

## New Expenditures Budgeted for 2006

| · ·   | .00000000000000000000000000000000000000 | - <i>188</i> |  | ************************************** | Capital      | Operating                              |
|---|---|--------------|--|--|--------------|--|
| Description   | Category                                | <i></i>      | ROIC%                                  | ROIC\$                                 | Expenditures | Expenses                               |
|   |   | **********   |  |  |              | ************************************** |
| Total EXIM  |   |              | #DIV/0!                                | 0                                      | 0            | 0                                      |
|   |   |              |  |  |              | \$ ******* <i>}</i>                    |
| Phase 1 of JCI Freeplay Wedge Automation                                  | EXIM                                    | N/A          | ************************************** | 0                                      | 🦭 0 💥        | ໂ 0 ∭∭                                 |
| Robot, conveyor, guarding, install, training, manuals, spare parts, SPI i | ı EXIM                                  | N/A          | 100%                                   | 78                                     | 72 👑         | 4                                      |
| e-Dart system, sensors, instalt, shipping                                 |   | N/A          | 100%                                   | 36                                     | 35           | 1 //////                               |
| Phase 2 of JCI Freeplay Wedge Automation                                  | EXIM                                    | N/A          |  | 0                                      | 0            | 0                                      |
| One Debinding Oven  | EXIM                                    | N/A          | 60%                                    | 54                                     | 80           | 10                                     |
| Coining Press   | EXIM                                    | N/A          | 60%                                    | 59                                     | 89           | 10                                     |
| Granulating/Repelletizing/Blending System                                 | EXIM                                    | N/A          | 60%                                    | 38                                     | 60           | ************************************** |
| Total EXIM  |   |              | 72%                                    | 263                                    | 336          | 28                                     |
| Undate Controls on Davin # 04 Forest                                      | NOME                                    | 5174         | 400/                                   | (0)                                    | 4.4          | _                                      |
| Update Controls on Hayes # 24 Furnace                                     | NSMP                                    | N/A          | -18%                                   | (3)                                    | 14           | 2                                      |
| Upgrade Press (Replace Clutch, Break, and Controls)                       | NSMP                                    | N/A          | -5%                                    | (1)                                    | 14           | 3                                      |
| Upgrade Pusher on Lindberg Furnace  | NSMP                                    | N/A          | -7%                                    | (1)                                    | 12           | 0                                      |
| Rebuild Safety Gates on Electric Molding Machines                         |   | N/A          | -6%                                    | (1)                                    | 15           | 1                                      |
| Replace Cooling Jacket on Furnace   |   | N/A          | -18%                                   | (2)                                    | 9            | 1                                      |
| Upgrade Water Cooling System for VI Furnace                               |   | N/A          | -17%                                   | (1)                                    | 5            | 1                                      |
| Air Conditioner/Heating Units for Two Offices                             |   | N/A          | -20%                                   | (2)                                    | 9            | 0                                      |

David Chafin 6/12/2006 ~AUTOTIME

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