

**M/504 CENTER FIRE .22
HORNET**

- Component Design Changes include:
 - Magazine
 - Magazine Box Follower, Spring, Box Bottom
 - Bolt
 - Bolt Body, Main Spring, Firing Pin, Extractor, Ejector
 - Stock and Receiver
 - Enlarge Magazine Well
- Design Concerns:
 - Center Fire Chamber Pressure
 - 17HMR Pressure 26.7 PS
 - 22 Hornet Pressure 43.7 PS
 - Verification of Lock-Up and Barrel Clamping System
 - Test Complete by 5/25/03
- Capital Expenditures
 - Mayfield estimates \$1,500k in Capital and Ops