

**John Trull**

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**From:** Foster, Greg  
**Sent:** 05/27/2005 07:40:13 AM  
**To:** Nagle, Thomas J.  
**CC:** Perniciaro, Stephen; Mead, Joseph P.; McGlory, Jeffrey; Orf, Robert J.; Trull, John; Allen, Gerald R.; Shoemaker, Christopher D.; Longo, Robert W.; McCormack, Timothy J.; Streeter, Michael F.; Schoppman, Ed D.  
**BCC:**  
**Subject:** RE: Two objectives I would like to put on the target radar

If you are happy with the M-24 performance - I can live with holding back on the change and meeting what SAAMI calls for on it until further reviewed. However, my stand for the 700P Police rifle and the 40XS still hold firm. I will be back to Steve on his answers shortly.

Gregory A. Foster  
 Gregory A. Foster  
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 visit us on the WEB  
 remingtonLE.com  
 God Bless America

>  
 > From: Nagle, Thomas J.  
 > Sent: Tuesday, May 24, 2005 1:41 PM  
 > To: Perniciaro, Stephen; Foster, Greg  
 > Cc: Mead, Joseph P.; McGlory, Jeffrey; Orf, Robert J.; Trull, John; Allen, Gerald R.; Shoemaker, Christopher D.; Longo, Robert W.; McCormack, Timothy J.; Streeter, Michael F.  
 > Subject: RE: Two objectives I would like to put on the target radar  
 >  
 > FYI  
 > In the SWS area, we don't use the Inspection Max plug at final inspection. All headspace is evaluated using the Bench Max plug only  
 > (1.635). In fact, we don't have an Inspection Max plug issued to the "floor".  
 >  
 > With regards to reducing the free-bore in the M-24 barrels, I'm against it until we understand if it's going to be a detriment to the accuracy. Our customers have nothing but praise for that rifle's accuracy, while using the same free-bore standard that's used in all other 308's.  
 >  
 > Thomas J. Nagle  
 > Supervisor, Parts & Repairs  
 > M-24 SWS, Contract Coordinator  
 > Remington Arms Co., Inc.  
 > 14 Hoefler Ave.  
 > Ilion, NY 13357  
 > 315-895-3289 Voice  
 > 315-895-3209 FAX  
 >  
 >  
 > -----Original Message-----  
 > From: Perniciaro, Stephen