

WARNING: If the sear does not return to the full upward position without hesitation, then your rifle is NOT in a safe operating condition and it must NOT be used until you have had it inspected by a Remington Authorized Service Center.

15. If the sear freely returns to the full upward position as specified in operation 14, release the trigger and operate the safety from the fire "F" to the safe "S" position multiple times. The safety must operate freely. The safety spring must position the safety in the full safe "S" or fire "F" position. The safety should not remain in a position anywhere between the full safe "S" or the "I" position. If the safety does not freely return to the full safe "S" or fire "F" position, repeat operations 7 thru 15. **If the safety does not freely return to the safe "S" or fire "F" position after repeating operations 7 thru 15, return the firearm to a Remington Authorized Service Center for an inspection of the safety and trigger assembly.**
16. Place the safety in the safe "S" position and lightly spray Rem™ Oil on all the external surfaces of the trigger assembly and receiver. Wipe off excess oil.

TO ASSEMBLE

1. Put the stock over the receiver and trigger assembly.
2. Replace and tighten the trigger guard screws.

WARNING: Before you reassemble the bolt assembly, make sure the barrel is free from obstructions.

3. Replace the bolt assembly. See instructions on page 8.

WARNING: After cleaning the trigger assembly, check the loading port and magazine, and make sure there are no obstructions in the firearm. The safety mechanism and the firing pin must operate properly. The firing pin must remain cocked to check, pull the trigger. The hammer must fall. Repeat this operation at least ten times. If the firing pin will not remain cocked when the bolt is closed, or if the hammer will not fall, return the firearm to the factory or a Remington Authorized Service Center.

Cleaning Frequency

1. Before and after long term storage.
2. When the rifle has been subjected to adverse conditions such as shooting in the rain, snow, sleet or salt water areas.
3. When the rifle is exposed to dirty conditions such as being on the ground or doors, being dropped in the mud, etc.

Instructions for Cleaning the Bolt Assembly

TO DISASSEMBLE THE BOLT ASSEMBLY:

1. Remove the bolt assembly from the firearm. See instructions on page 8.
2. Pull the notch on the firing pin head toward the rear edge. Push the bolt assembly away from the firing pin. Put a coin into the slot near the back edge of the firing pin head. See Picture 10.
3. Hold the bolt assembly and turn the bolt plug counterclockwise until the firing pin assembly can be removed from the bolt assembly.

CAUTION: Clean the firing pin assembly carefully.

4. Clean all parts with gun cleaning solvent. Dry with a clean cloth.
5. Apply a thin coat of Rem™ Oil.

TO ASSEMBLE:

1. Put the firing pin assembly into the rear of the bolt assembly.
2. Tighten the bolt plug into the bolt assembly with your hand.
3. Pull the coin from the slot in the firing pin head.
4. Turn the bolt plug until the firing pin head goes into the small notch on the rear rim of the bolt. The bolt is now cocked. See Picture 11.

NOTE: The bolt must be cocked to be assembled into the rifle.

5. Assemble the bolt assembly into the rifle. See instructions on page 8.

