

## Ilion Firearm Quality Meeting Summary

*January 12, 2005  
11:00 am - Noon*

**Attendees:** John Loschin, Ken Nickerson, Danny Evans, Bob Longo (conf), Fred Supry (conf), Bob Orf (conf), Steve Perniciaro (conf), Jeff McGlory (conf), Jerry Allen (conf), Chris Shoemaker (conf), Paul Cahan (conf), Joe Pugliese (conf)

**Absent:** John Trull, John Fink, Jack Shannon, Ed Schoppman, Greg Foster

### Agenda:

- Accurizing Process
- Trigger Pull on 700 rifles
- Review codes on Spreadsheet for Model 700
- Review Model 332
- Model 7400 International Fore-Ends
- LE: ejector drop tests

### Model 700:

- John Loschin, requested information as to when the gallery target and testing spread sheet would be available. Steve P. advised that they have almost completed all of the SKU testing. The information should be available in about a week.
- Another discussion was based on the trigger pull for the Model 700. This was the number one repair code used for the Model 700 in 2004 (M127). There had been some confusion as to what the trigger pull should be. Steve advised that with the testing that has been done the trigger pull should be 4.5' – 6.5'.
- Bob L. and Steve discussed the testing process and that they were getting two separate reading, one from pulling upward and the other from pulling parallel to the barrel.
- The team felt that additional research needed to be done regarding the M127 code (trigger pull out of specs). Was the trigger pull altered outside the factory? Did it leave the factory out of spec? **Bob L. is going to research further.**
- Discussion on Code 129, fails to extract. A review of the Model 700 produced in 2004 that went to an RARC or the factory shows that most of these were 300 Ultra Mags. **Further research should be done to determine cause.**

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