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Remington Arms Company Inc.

RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

3.2.1.4 TLW0407AB - Clean Rifles and Inspect

See "Clean & Inspect Checklist, series C, T&P", Part B; raw data sheets for details of the results of inspections and measurements.

3.3 ACCURACY AND POI TESTING

Accuracy and POI Testing

3.3.1.1 TLW0407AC - POL& Group Size - Initial Test with High Quality 36X Scope

This point of impact test involves the verification of the fligarin's sighting system adjustment and the potential to hit the point of aim. Random variation and /or extreme differences shot to shot point of impact (as well as group size) typically indicate improper barrel processing and is used as a final inspection flag in production. Standard factory ammunition is used for this test and the same code of ammunition is used throughout the test. Three, 3-shot groups were shot in each of the test rifles B-21 to B-30. For this product and this caliber the average group must be $4.2.7^{\circ}$ at 100 yards.

All rifles in the test sample were under the 2.7" group size will the overall average group size calculated to be 2.12", (95% confidence interval = 1.873" to 2.369".)

Scope	Ammo	Geoup #1	Group #2	Group #3	Average Group
Swarovski 6-	Rem. R270W 2, 130 gr.	1,765	1,780	2,138	1.894
Swarovski 6-	Reni R270W2; 130 gr.	1.719	2.694	2.856	2.423
Swarovski 6=	Rem R230W2 , 130 gr.	1,582	2,694	1,352	1.876
Swarovski 6+	Rem R270W2 130 gr.	1.588	1.632	2.405	1.875
Swarovski 6-	Rem R270W2, 130 gr.	2,720	2,194	1,853	2,256
	Swarovski 6- 24x50 Swarovski 6- 24x50 Swarovski 6- 24x50 Swarovski 6- 24x50	Swarovski 6- Rem.R270W2, 130 gr.	Swarovski 6- Rem R270W2, 130 gr. 1.765 24x50	Swarovski 6- Rem R270W2, 130 gr. 1.765 1.780 Swarovski 6- Rem R270W2, 130 gr. 1.719 2.694 24x50 Swarovski 6- Rem R230W2, 130 gr. 1.582 2.694 24x50 Swarovski 6- Rem R230W2, 130 gr. 1.588 1.632 24x50 Swarovski 6- Rem R270W2, 130 gr. 2.720 2.194	Swarovski 6- Rem R270W2, 130 gr. 1.765 1.780 2.138 Swarovski 6- Rem R270W2, 130 gr. 1.719 2.694 2.856 Swarovski 6- Rem R270W2, 130 gr. 1.582 2.694 1.352 24x50 Swarovski 6- Rem R270W2, 130 gr. 1.588 1.632 2.405 Swarovski 6- Rem R270W2, 130 gr. 2.720 2.194 1.853

Aug. '01 Trial & Pilot Test Remington M/710 Centerfire Rifle;
R & D Technical Center Project No. 241039; TLW 0407
file: Fest Reports/ Firearms Tests/710 T&P_270/M710_270_T&P_REPORT_ЛЛ.01_Rev0.6.doc

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