

2006 870 Express Line

Boyd's laminate with rubber. Need to firm up pricing and exactly what end product will be. Need to firm up pricing. Send prototype to Fink to take to SHOT to show customers. Ilion to get samples made with

- New cosmetics for Express Line (Fink)
Black synthetic stock and fore end with overmolded inserts
ACTION: Fink to write proposal
Youth guns with redesigned fore end
Potential laminated wood stocks with inserts-need cost and volume commitment from Boyds
Camo guns changing to Mossy Oak Pattern-Most likely Break-Up
Tooling would be around \$250k for 12 GA tool. Possible concept would be to remove checkering and insert texturing in those areas. Marketing define exactly what we are going to proceed prior to SHOT.

870 Slug Gun

Will have gun for Dicks meeting 12.2. Scope mounted directly on receiver.
Going to pitch to Gander Mtn.
Ilion Quality – Shotguns

Shotgun POI-Perniciaro. Orf-Timeline for Change

OBJECTIVE: Conformance to SAAMI spec

ACTION: Ilion Engineering to provide status of this project. Priority of shotguns in which to incorporate these changes first:

1. All 1100 Target, 1100 Classic Field and Synthetic
2. 11-87 Premier and SP/SPS
3. 870 Wingmaster and SPS
4. 870 Express
5. SP-10

Awaiting final samples from Marbles with flats on sides to allow tool to grasp for assembly. Drawings done. Will transmit upon 1st article approval. Plan phase in in January.

- Choke Tube Constriction/Patterning Concerns Drawings changed-Need ID Mark
ACTION: B Orf to update drawings. Need to add some sort of ID mark on choke tubes. ID mark is an underscore after choke constriction i.e. MOD_ . Ilion to send back Fink's spreadsheet with Effective date column added to spreadsheet. Will distribute information internally as needed. Not going to issue a bulletin to RARC's or field.

ILION BASED GENERAL TOPICS**Fore End Stickers for Wal-Mart - Trull**

- RAMACS by Model
7400-9794, 9796
1187-9895, 9899, 9879, 9881, 9825, 9827, 9858, 9891
870-5098
700-7512, 7474, 7478, 7480, 7514, 7476, 7516, 7482
7307, 7309, 7311, 7313, 7315

Fore End hanger being developed. Will replace sticker that has been developed. Artwork to be provided by Al Russo.

Trull to followup on status. Need to think about how guns are shipped broken down and how do we maximize our potential to have the tag on the guns when they are displayed.